



SIZE	d	L	D	T	G	f	BOLT HOLE			W	H	A	B	Q, TY
							C	n	h					
15	15	140	95	14	51	1	70	4	15	130	88	61	4.3	
20	20	152	100	16	56	1	75	4	15	150	100	67	4.3	
25	25	165	125	16	67	1	90	4	19	150	103	77	4.3	
32	32	178	135	18	76	2	100	4	19	230	117	79	5.1	
40	40	190	140	18	81	2	105	4	19	230	123	86	5.1	

SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 5.0 MPa (51 kgf/cm <sup>2</sup> )
PRESS.	MPa ( kgf/cm <sup>2</sup> )	SEAT	AIR 0.6 MPa (6.1 kgf/cm <sup>2</sup> )
TEMP.	°C	AIR	MPa ( kgf/cm <sup>2</sup> )

FACE TO FACE : JIS B 2002  
 END FLANGED : JIS B 2220

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
16	GLAND BOLT	2	SUS 304	
15	BODY CAP BOLT	4	SUS 304	
14	HANDLE	1	SCS 13	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	GLAND PACKING	1SET	P.T.F.E.	
9	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 316	
4	STEM	1	SUS 316	
3	BALL DISC	1	SCS 14A	
2	BODY CAP	1	SCS 14A	
1	BODY	1	SCS 14A	

NAME	JIS 20K R.F. FLANGED ENDS STRAIGHT WAY BALL VALVES		
TYPE	N-755	SIZE	15 ~ 40 A
DWG. No.	BASS-2365 ◇	APPROVED BY	<i>K. Yamada</i>
DATE	APR. 02. 2007	CHECKED BY	<i>K. Yamada</i>
SCALE	:	DESIGNED BY	
THIRD ANGLE PROJECTION METHOD	DRAWN BY <i>K. Yamada</i>		

**O. N. INDUSTRIES LTD.**

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