



SIZE	d	L	D	T	G	f	BOLT HOLE			H	W	A	B	Q, TY
							C	n	h					
50	50	178	155	16	96	2	120	4	19	133	320	81.5	5.1	
65	65	190	175	18	116	2	140	4	19	140	320	89.5	5.1	

SPEC.		TEST PRESSURE	
FLUID		SHELL	HYDRO 2.1 MPa (21.4kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C	AIR	MPa (kgf/cm ²)

FACE TO FACE: JIS B 2002
 END FLANGED: JIS B 2220

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
16	GLAND BOLT	2	SUS 304	
15	BODY CAP BOLT	6	SUS 304	
14	HANDLE	1	FCD 450	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P. T. F. E.	GLASS FILLED
10	GLAND PACKING	1 _{SET}	P. T. F. E.	
9	THRUST BEARING	1	P. T. F. E.	GLASS FILLED
8	GASKET PACKING	1	P. T. F. E.	
7	BALL SEAT	2	P. T. F. E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 316	
4	STEM	1	SUS 316	
3	BALL DISC	1	SCS 14A	
2	BODY CAP	1	SCS 14A	
1	BODY	1	SCS 14A	

NAME: JIS 10K R.F. FLANGED ENDS STRAIGHT WAY BALL VALVES
 TYPE: J-715 SIZE: 50 ~ 65 A
 Dwg. No. BASS-2361 ◊ APPROVED BY: *K. Yamato*
 DATE: APR. 02, 2007. CHECKED BY: *H. Adachi*
 SCALE: : DESIGNED BY: *K. Takahashi*

THIRD ANGLE PROJECTION METHOD DRAWN BY: *K. Takahashi*
O. N. INDUSTRIES LTD.