



Dwg. No. BAMS-0920

Q. TY: _____

SPEC.		TEST PRESS.	
FLUID		SHELL	2.1 MPa (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C	AIR	MPa (kgf/cm ²)

PIPE THREADS CONFORM WITH 'JIS B 0203'

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
15	GLAND BOLT	2	SUS 304	
14	HANDLE	1	FCD 450	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P. T. F. E.	GLASS FILLED
10	THRUST BEARING	1	P. T. F. E.	GLASS FILLED
9	GLAND PACKING	1SET	P. T. F. E.	
8	GASKET PACKING	1	P. T. F. E.	
7	BALL SEAT	2	P. T. F. E.	
6	GLAND SLEEVE	1	SUS 316	
5	GLAND	1	SCS 13	
4	STEM	1	SUS 316	
3	BALL DISC	1	SCS 14A	
2	BODY CAP	1	SCS 14A	
1	BODY	1	SCS 14A	

NAME	400 W.O.G. SCREWED ENDS MINI BALL VALVE FULL BORE		
TYPE	N-620	SIZE	3 B
DWG. No.	BAMS-0920	APPROVED BY	K. Jureto
DATE	APR. 12. 2007	CHECKED BY	S. K. Kato
SCALE	:	DESIGNED BY	-
THIRD ANGLE PROJECTION METHOD		DRAWN BY	H. Taketaka
O. N. INDUSTRIES LTD.			

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