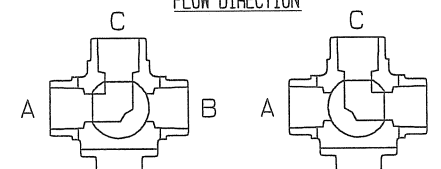


8680-0898 BATS-0898

SIZE	P	L	PIPE THREADS	A	H	W	C	E	G	Q, TY
			d							
1/2	10	75	Rc 1/2	39	94	130	67	19	7	
3/4	15	85	Rc 3/4	43	98	130	71	23	7	

SPEC.		TEST PRESS.	
FLUID		SHELL	2.1 MPa (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C	AIR	MPa (kgf/cm ²)

FLOW DIRECTION



LEFT TURN : A-C

RIGHT TURN : B-C

PIPE THREADS CONFORM WITH "JIS B 0203" TAPER THREADS

18	STOPPER	1	SUS 304	
17	GLAND BOLT	2	SUS 304	
16	STOP RING	1	SUS 304	
15	HAND LEVER	1	SCS 13	
14	FLOW PLATE	1	A1050P	
13	STEM BEARING	1	P.T.F.E.	GLASS FILLED
12	GLAND PACKING	1SET	P.T.F.E.	
11	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
10	GASKET PACKING	1	P.T.F.E.	
*9	GASKET PACKING	2	P.T.F.E.	
8	BALL SEAT	4	P.T.F.E.	
7	GLAND	1	SCS 13	
6	GLAND SLEEVE	1	SUS 316	
5	STEM	1	SUS 316	
4	BALL DISC	1	SUS 316	
3	BLIND CAP	1	SCS 14	
2	BODY CAP	2	SCS 14	
1	BODY	1	SCS 14	

No. NAME OF PARTS Q.TY MATERIALS REMARKS

NAME JIS 10K SCREWED ENDS
THREE WAY BALL VALVES

TYPE N-730L SIZE 1/2, 3/4B

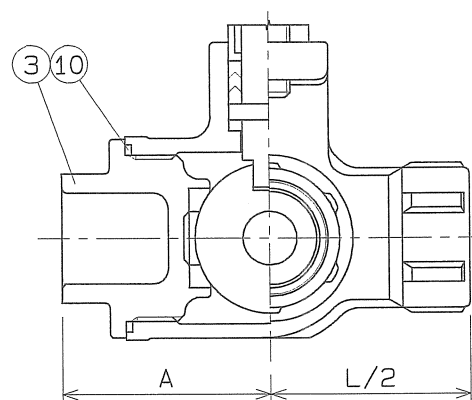
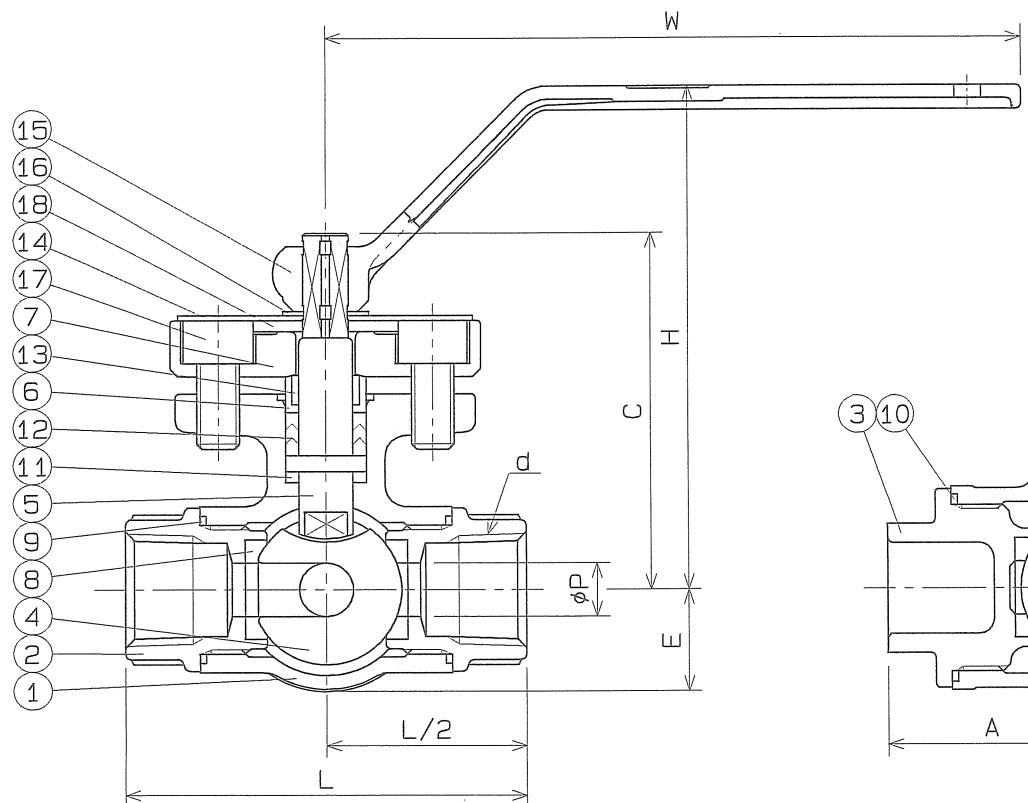
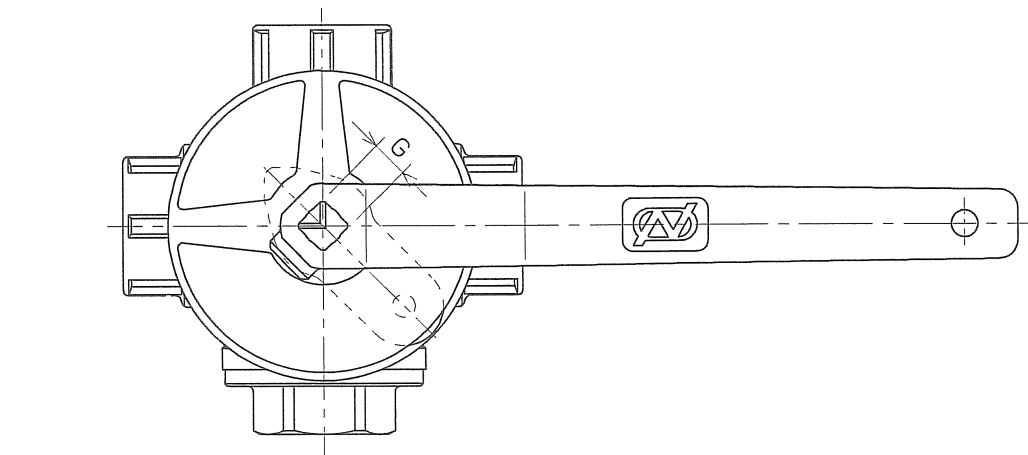
ENG.No. BATS-0898 APPROVED BY

DATE AUG. 2.2004 CHECKED BY

SCALE : DESIGNED BY

THIRD ANGLE PROJECTION METHOD DRAWN BY

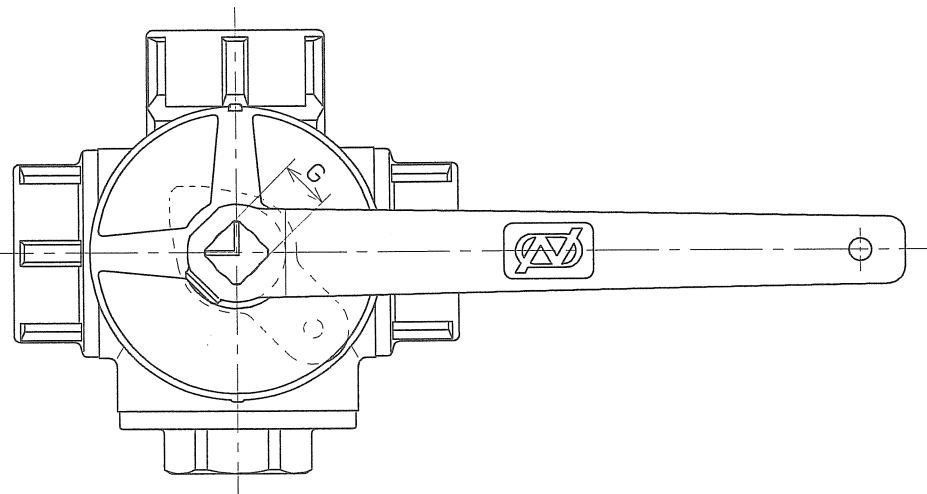
O. N. INDUSTRIES LTD.



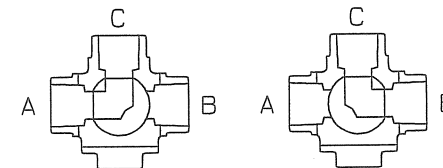
△ *SCS14製の部品はロスト・ワックス鋳造法で製造しています

△		
△		
△	注釈の追記	'06. 3.13.

SIZE	P	L	PIPE THREADS	A	H	W	C	E	G	Q, TY
			d							
1	20	100	Rc 1	49.5	105	150	77.5	27	11	
1-1/4	25	115	Rc 1-1/4	57	109	150	81	33.5	11	
1-1/2	32	125	Rc 1-1/2	65	122	230	97	40	14	
2	40	150	Rc 2	76	129	230	103.5	44	14	

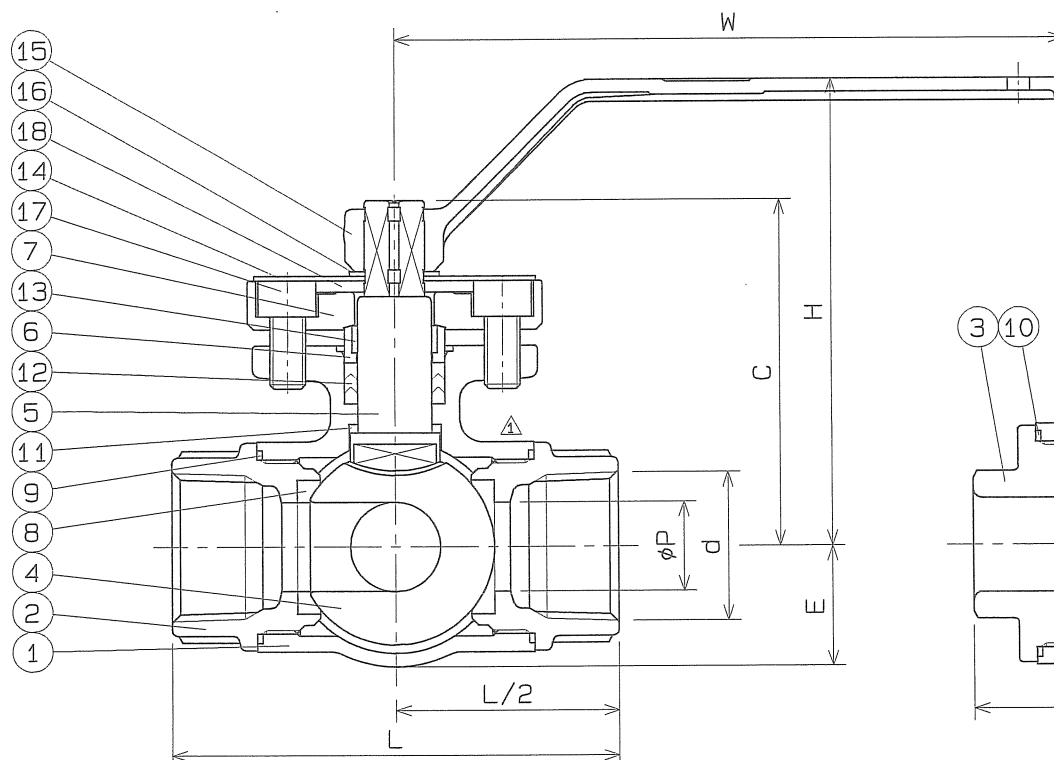


FLOW DIRECTION

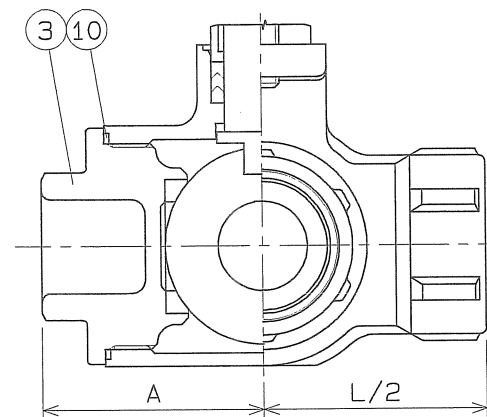


LEFT TURN : A-C

RIGHT TURN : B-C



SPEC.		TEST PRESS.	
FLUID		SHELL	2.1 MPa (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	0.6 MPa (6.1 kgf/cm ²)
TEMP.	℃	AIR	MPa (kgf/cm ²)



PIPE THREADS CONFORM WITH 'JIS B 0203' TAPER THREADS

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17	GLAND BOLT	2	SUS 304	
16	STOP RING	1	SUS 304	
15	HAND LEVER	1	SCS 13	
14	FLOW PLATE	1	A1050P	
13	STEM BEARING	1	P.T.F.E.	GLASS FILLED
12	GLAND PACKING	1set	P.T.F.E.	
11	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
10	GASKET PACKING	1	P.T.F.E.	
9	GASKET PACKING	2	P.T.F.E.	
8	BALL SEAT	4	P.T.F.E.	
7	GLAND	1	SCS 13	
6	GLAND SLEEVE	1	SUS 316	
5	STEM	1	SUS 316	
4	BALL DISC	1	SUS 316	
3	BLIND CAP	1	SCS 14	
2	BODY CAP	2	SCS 14	
1	BODY	1	SCS 14	

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
JIS 10K SCREWED ENDS THREE WAY BALL VALVES				
NAME				
TYPE	N-730L	SIZE	1~2B	
DWG.No.	BATS-0899	APPROVED BY	R. Takeuchi	
DATE	AUG. 2. 2004	CHECKED BY	H. Asakura	
SCALE		DESIGNED BY		
THIRD ANGLE PROJECTION METHOD		DRAWN BY	R. Takeuchi	

O. N. INDUSTRIES LTD.

注釈の追記	'06. 3. 13.
形状変更	'06. 2. 16.

△ ＊SCS14製の部品はロスト・ワックス鋳造法で製造しています