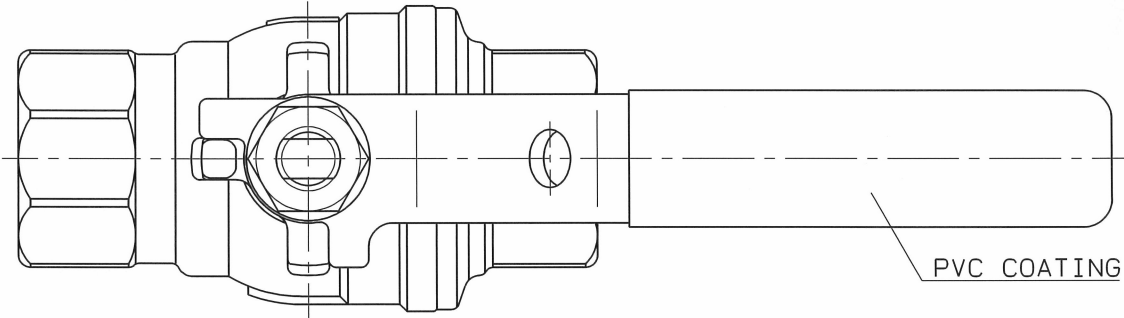
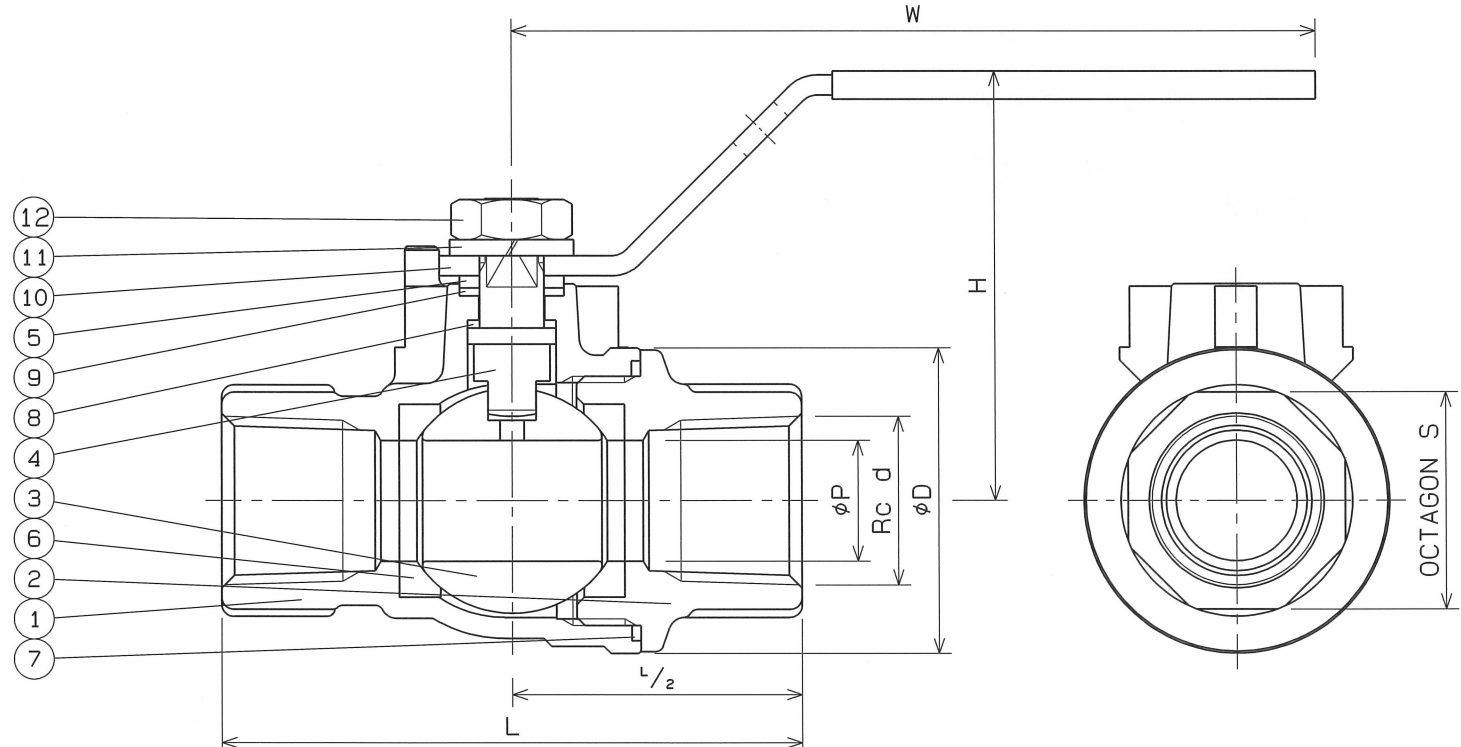


◇ 260-0923 BAMS-0923

SIZE	PIPE THREADS	P	L	H	W	D	S	Q. TY
1/4	Rc 1/4	8	55	49	100	27	18	
3/8	Rc 3/8	10	57	50	100	30	22	
1/2	Rc 1/2	15	72	54	100	38	27	
3/4	Rc 3/4	20	82	64	130	46.5	33	
1	Rc 1	25	92	68	130	54	40	



SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 8.24 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	℃	AIR	MPa



PIPE THREADS CONFORM WITH "JIS B 0203"
No.3 1/4, 3/8 B MATERIAL : SUS 316

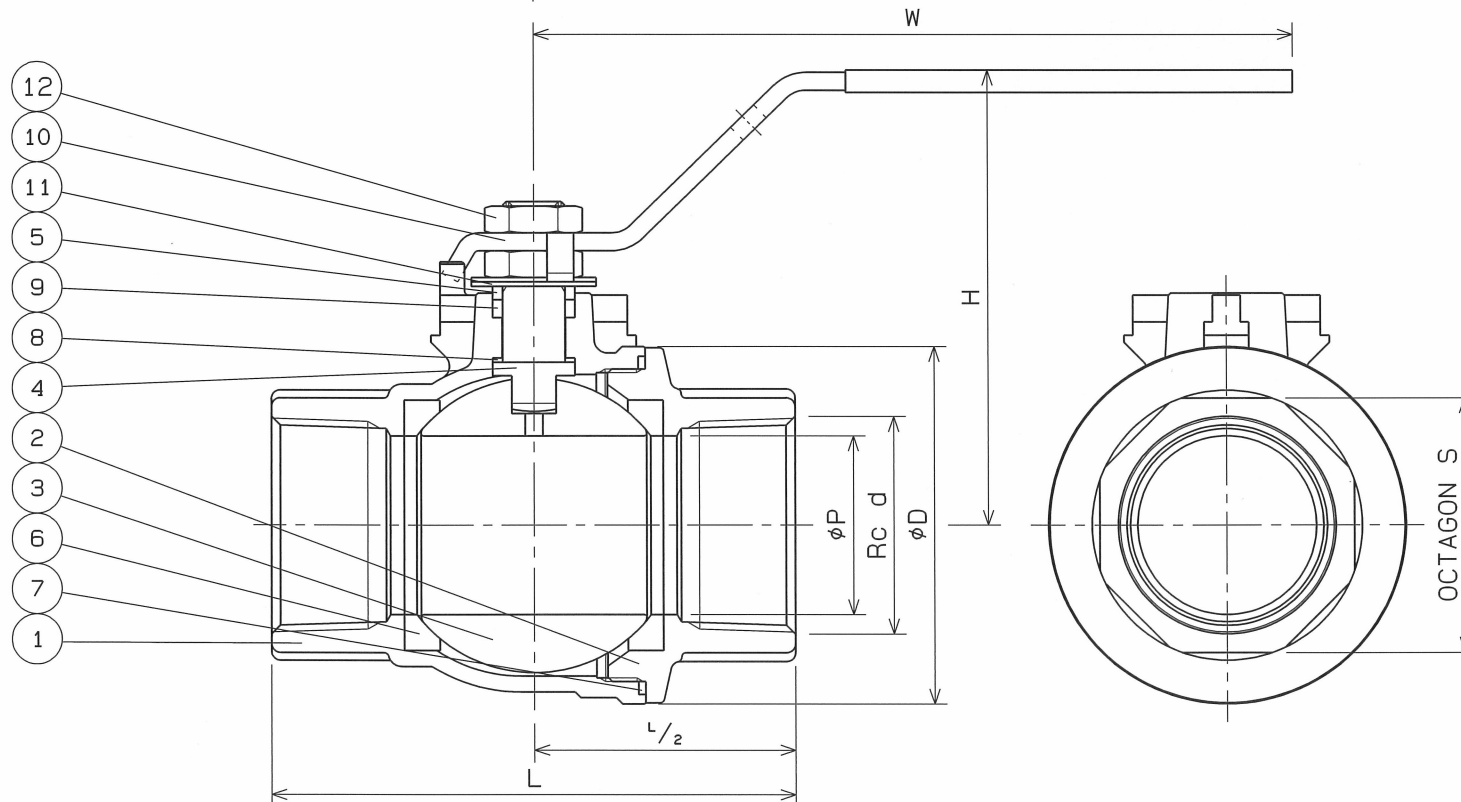
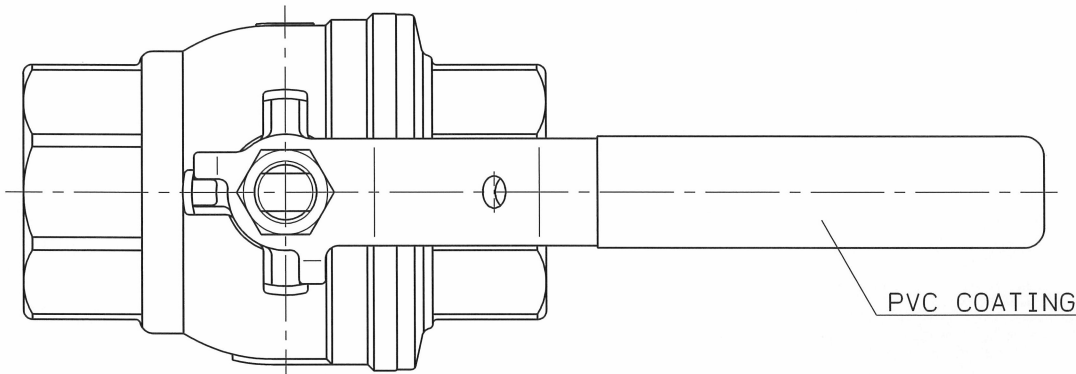
12	HEXAGON NUT	1	SUS 304	
11	SPRING WASHER	1	SUS 304	
10	HANDLE	1	SUS 304	
9	THRUST BEARING	1	P.T.F.E.	CARBON FILLED
8	THRUST PACKING	1	P.T.F.E.	CARBON FILLED
7	GASKET PACKING	1	P.T.F.E.	
6	BALL SEAT	2	P.T.F.E.	
5	GLAND	1	SUS 316	
4	STEM	1	SUS 316	
3	BALL DISC	1	SCS 14A	
2	BODY CAP	1	SCS 14	
1	BODY	1	SCS 14	

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
NAME 800 W.O.G. SCREWED ENDS BALL VALVES. FULL BORE				
TYPE	N-620	SIZE	1/4 ~ 1B	
DWG.No.	BAMS-0923 ◇	APPROVED BY	H. Ogawa	
DATE	APR. 12. 2007.	CHECKED BY	H. Ogawa	
SCALE	:	DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY		

O. N. INDUSTRIES LTD.

◇ BAMS-0924 DWG. No.

SIZE	PIPE THREADS	P	L	H	W	D	S	Q. TY
1 1/4	Rc 1 1/4	32	107	96	170	67	50	
1 1/2	Rc 1 1/2	40	117	102	170	80	57	



SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 8.24 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	℃	AIR	MPa

PIPE THREADS CONFORM WITH "JIS B 0203"

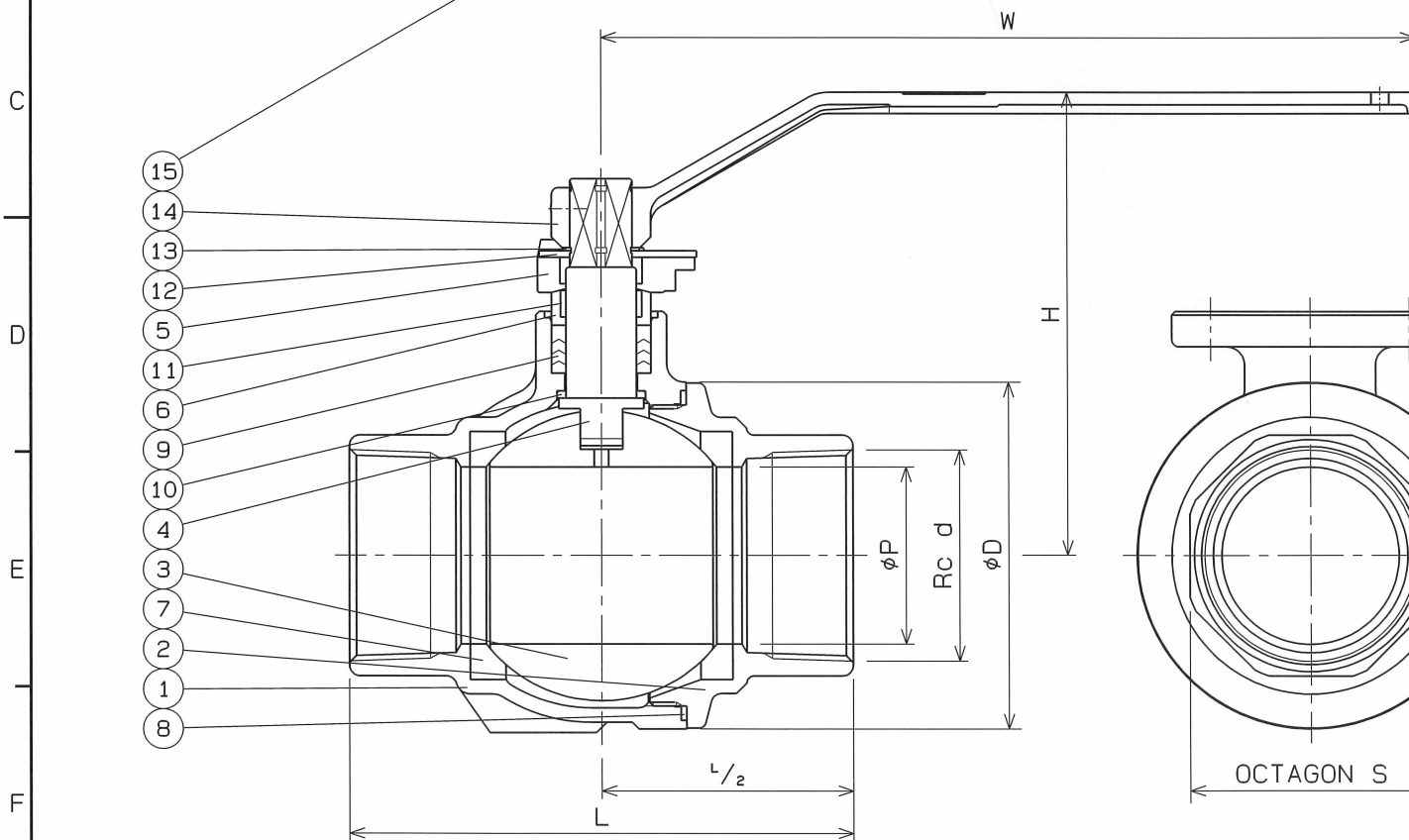
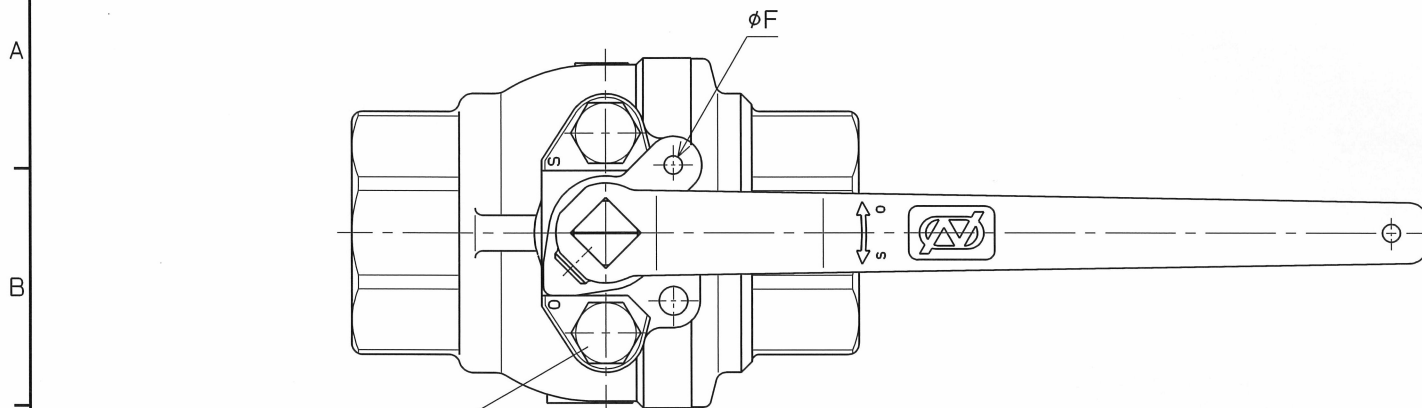
12	HEXAGON NUT	2	SUS 304	
11	CONICAL WASHER	2	SUS 304	
10	HANDLE	1	SUS 304	
9	GLAND PACKING	1	P.T.F.E.	
8	THRUST PACKING	1	P.T.F.E.	CARBON FILLED
7	GASKET PACKING	1	P.T.F.E.	
6	BALL SEAT	2	P.T.F.E.	
5	GLAND	1	SUS 316	
4	STEM	1	SUS 316	
3	BALL DISC	1	SCS 14A	
2	BODY CAP	1	SCS 14	
1	BODY	1	SCS 14	

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
NAME 800 W.O.G. SCREWED ENDS BALL VALVES. FULL BORE				
TYPE	N-620	SIZE	1 1/4, 1 1/2 B	
DWG. No.	BAMS-0924 ◇	APPROVED BY	H. Ogawa	
DATE	APR. 12. 2007.	CHECKED BY	H. Ogawa	
SCALE	:	DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY		

O. N. INDUSTRIES LTD.

◇ 6160-SWAB BAMS-0919

SIZE	PIPE THREADS	P	L	H	W	D	S	F	Q. TY
2	Rc 2	50	142	131	230	98	68	5.1	
2 1/2	Rc 2 1/2	65	165	141	230	119	85	5.1	



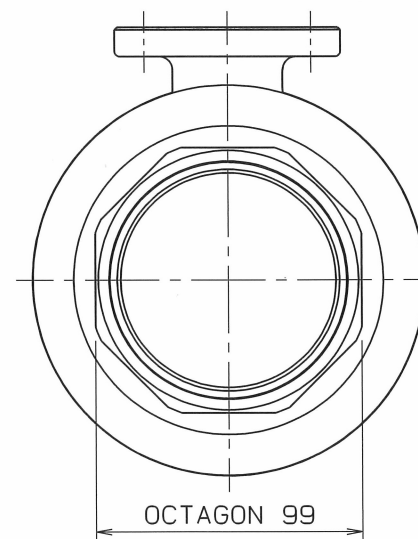
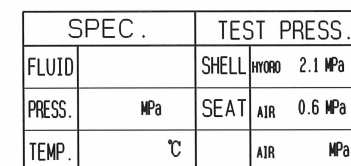
SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 2.1 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	℃	AIR	MPa

PIPE THREADS CONFORM WITH "JIS B 0203"

15	GLAND BOLT	2	SUS 304	
14	HANDLE	1	SCS 13	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
9	GLAND PACKING	1set	P.T.F.E.	
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	
6	GLAND SLEEVE	1	SUS 316	
5	GLAND	1	SCS 13	
4	STEM	1	SUS 316	
3	BALL DISC	1	SCS 14A	
2	BODY CAP	1	SCS 14A	
1	BODY	1	SCS 14A	

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME 400 W.O.G. SCREWED ENDS BALL VALVES. FULL BORE				
TYPE	N-620	SIZE	2, 2 1/2 B	
DMG.No.	BAMS-0919 ◇	APPROVED BY	H. Ogawa	
DATE	APR. 12. 2007.	CHECKED BY	H. Ogawa	
SCALE	:	DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY		

O. N. INDUSTRIES LTD.



PIPE THREADS CONFORM WITH "JIS B 0203"

15	GLAND BOLT	2	SUS 304	
14	HANDLE	1	SCS 13	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
9	GLAND PACKING	1set	P.T.F.E.	
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	
6	GLAND SLEEVE	1	SUS 316	
5	GLAND	1	SCS 13	
4	STEM	1	SUS 316	
3	BALL DISC	1	SCS 14A	
2	BODY CAP	1	SCS 14A	
1	BODY	1	SCS 14A	
No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME	400 W.O.G. SCREWED ENDS BALL VALVE. FULL BORE			
TYPE	N-620	SIZE	3 B	
DMG.No.	BAMS-0920	APPROVED BY	H. Ogura	
DATE	APR. 12. 2007.	CHECKED BY	H. Ogura	
SCALE	:	DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY		

O. N. INDUSTRIES LTD.