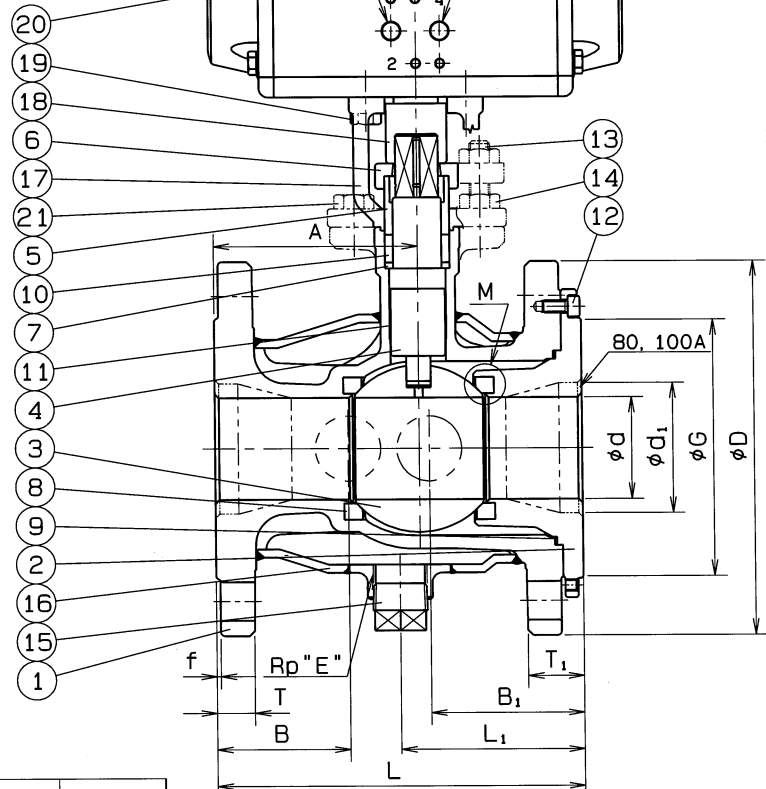
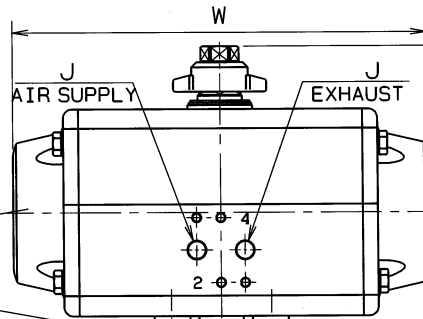
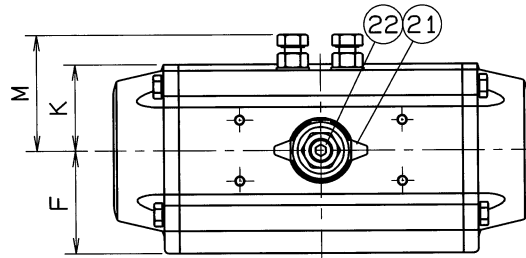


◇ 9575-5755 BAAS-5755 ON 9M

SIZE	d	d ₁	L	L ₁	D	T	T ₁	G	f	BOLT HOLE	A	B	B ₁	E	E ₁	FLANGE SIZE	H	W	F	K	J	M	CYLINDER SIZE	Q, TY
15	15	-	110	59.5	140	16	25.5	81	2	105 4 19	50.5	50.5	59.5	1/2	3/4	40	214	135.5	42	29	G1/8	43	AT051US4	
20	20	-	120	64.5	140	16	25.5	81	2	105 4 19	55.5	55.5	64.5	1/2	3/4	40	234	153.5	48.5	36	G1/8	50	AT101US08	
25	25	-	130	69.5	155	16	25.5	96	2	120 4 19	60.5	60.5	69.5	1/2	3/4	50	237	153.5	48.5	36	G1/8	50	AT101US08	
40	40	-	165	82.5	175	18	27.5	116	2	140 4 19	90	65	75	3/4	3/4	65	298	241	56.5	49.5	G1/8	65	AT251US08	
50	50	-	180	90	185	18	27.5	126	2	150 8 19	100	65	75	3/4	3/4	80	332	259	63	55.5	G1/4	76	AT301US08	
65	65	-	190	95	210	18	30.5	151	2	175 8 19	102	65	78	3/4	3/4	100	382	333	77	69.5	G1/4	93	AT401US08	
80	65	80	200	100	210	18	30.5	151	2	175 8 19	112	65	78	3/4	3/4	100	382	333	77	69.5	G1/4	93	AT401US08	
100	80	100	230	115	280	22	37.5	212	2	240 8 23	128	65	81	3/4	3/4	150	438	333	77	69.5	G1/4	93	AT401US08	

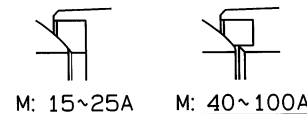
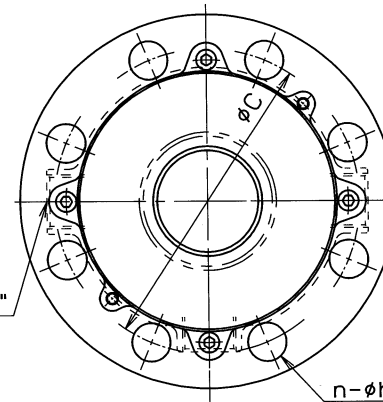


SPEC.		TEST PRESSURE	
FLUID	清水	SHELL	HYDRO 2.1 MPa
PRESS.	1.0 MPa 以下	SEAT	AIR 0.6 MPa
TEMP.	常温	JACKET	AIR 0.6 MPa

注) 上記の流体条件と異なる場合
シリンダサイズが変更になる場合があります。

TORQUE CYLINDER

TYPE	ATUS		
ACTION	SINGLE	OPERATION PROPERTY	ON-OFF
SUPPLY PRESSURE	0.4 MPa	HAND DEVICE	NOTHING



OPERATION
PORT2 AIR SUPPLY : LEFT TURN - VALVE OPEN
PORT2 AIR FAILURE : RIGHT TURN - VALVE SHUT

END FLANGED : JIS B 2220

23	CAP HEAD BOLT	1	SUS 304	
22	INDICATOR	1	SCS 13	
*21	HEXAGON BOLT	2	SUS 304	*EXPECT 15~80A
20	TORQUE CYLINDER	1		
19	HEXAGON BOLT	4	SUS 304	
18	COUPLING	1	SCS 13	
17	BRACKET	1	SCS 13	
16	JACKET	1	SCS 13A	
15	DRAIN PLUG	1	SCS 13	Rt*
14	HEXAGON NUT	4	SUS 304	
13	GLAND BOLT	2	SUS 304	
12	SOCKET BOLT	4	SUS 304	
11	BEARING	1	P.T.F.E.	*SUS 316
10	GLAND PACKING	1set	P.T.F.E.	CARBON FILLED
9	GASKET PACKING	1	P.T.F.E.	CARBON FILLED
8	BALL SEAT	2	P.T.F.E.	GLASS FILLED
7	THRUST RING	1	SUS 329J1	
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 316	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	SEAT HOLDER	1	SCS 13A	
1	BODY	1	SCS 13A	

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
NAME	JIS 10 K R.F. FLANGED ENDS TORQUE CYLINDER OPE.			
TYPE	N-7017HYS2	SIZE	15~100A	
ENG.No.	BAAS-5755 ◇	APPROVED BY	H. Ogura	
DATE	JAN. 22. 2020.	CHECKED BY	H. Ogura	
SCALE		DESIGNED BY	K. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	Y. Katayama	

O. N. INDUSTRIES LTD.