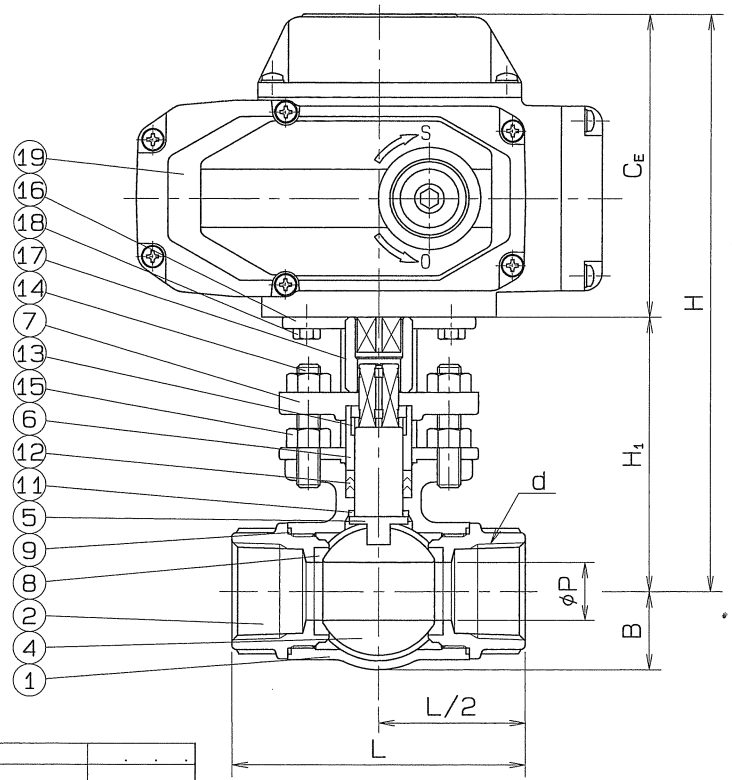
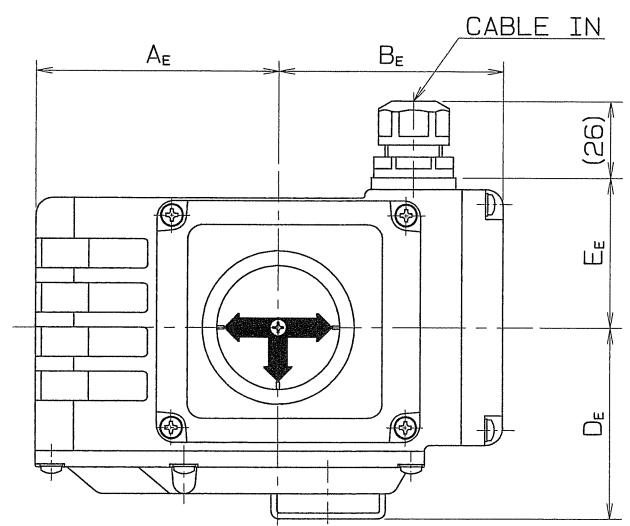


◇ DWG. NO. BAES-0711

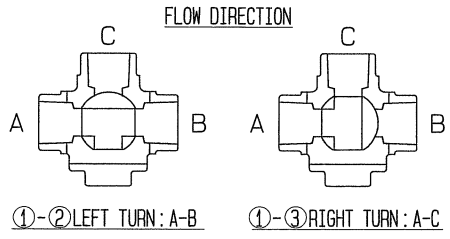
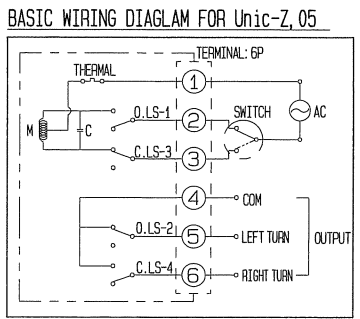
A
B
C
D
E
F



SIZE	P	L	PIPE THREADS		A	B	H ₁	H	MOTOR					MOTOR SIZE	TIME 50/60Hz	Q, TY
			d						A _E	B _E	C _E	D _E	E _E			
1	20	100	Rc 1		49.5	27	94.5	198	82.5	76	103.5	63.5	51	Unic-Z	4 / 3.3	
1 1/4	25	115	Rc 1 1/4		57	33.5	98	202	82.5	76	104	63.5	51	Unic-05	15 / 12.5	
1 1/2	32	125	Rc 1 1/2		65	40	119	223	82.5	76	104	63.5	51	Unic-05	15 / 12.5	
2	40	150	Rc 2		76	44	125	229	82.5	76	104	63.5	51	Unic-05	15 / 12.5	

SPEC.		TEST PRESSURE	
FLUID		SHELL	2.1 MPa HYDRO (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C	AIR	MPa (kgf/cm ²)

MOTORED SPECIFICATION			
MAKER	Koei	TYPE	Unic
VOLTAGE	100/110V 200/220V	CYCLE	50/60Hz
S.ELECTRIC		A.C. (SINGLE-P)	



PIPE THREADS CONFORM WITH 'JIS B 0203'

19	MOTOR	1		
18	HEXAGON BOLT	4	SUS 304	
17	COUPLING	1	SCS 13	
16	BRACKET	1	SCS 13	
15	HEXAGON NUT	4	SUS 304	
14	GLAND BOLT	2	SUS 304	
13	STEM BEARING	1	P.T.F.E.	GLASS FILLED
12	GLAND PACKING	1 ^{SET}	P.T.F.E.	
11	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
10	GASKET PACKING	1	P.T.F.E.	
9	GASKET PACKING	2	P.T.F.E.	
8	BALL SEAT	4	P.T.F.E.	
7	GLAND	1	SCS 13	
6	GLAND SLEEVE	1	SUS 316	
5	STEM	1	SUS 304	
4	BALL DISC	1	SUS 304	
3	BLIND CAP	1	SCS 13	
2	BODY CAP	2	SCS 13	
1	BODY	1	SCS 13	

JIS 10K SCREWED ENDS				
THREE WAY BALL VALVES				
NAME				
TYPE	N-730EK-T	SIZE	1~2B	
DWG.No.	BAES-0711 ◇	APPROVED BY	H. J. J. J.	
DATE	DEC. 11. 2010.	CHECKED BY	H. J. J. J.	
SCALE	:	DESIGNED BY	—	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	N. Thatha	
 O. N. INDUSTRIES LTD.				

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