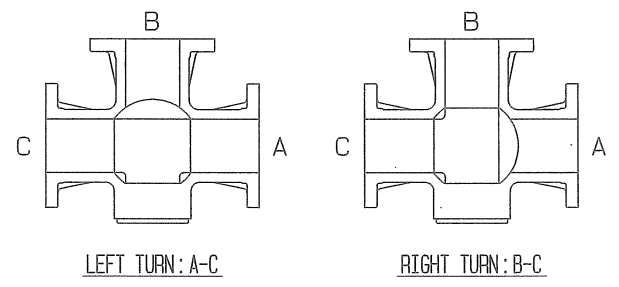


SIZE	d	L	D	T	BOLT HOLE			H	W	A	F	Q, TY
					C	n	h					
125	125	510	250	20	210	8	23	214	800	164	6.7	
150	150	580	280	22	240	8	23	236	800	201	6.7	



SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 2.1 MPa (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C	AIR	MPa (kgf/cm ²)

END FLANGED: JIS B 2220

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
22	GLAND BOLT	2	SUS 304	
21	BODY CAP BOLT	32	SUS 304	
20	COVER BOLT	8	SUS 304	
19	HANDLE PIPE	1	SGP	
18	HANDLE HEAD	1	FCD 450	
17	STOP RING	1	SUS 304	
16	STOPPER	1	SUS 304	
15	BEARING	1	P.T.F.E.	+SUS 316
14	BEARING	1	P.T.F.E.	+SUS 316
13	"O" RING	3	VITON	
12	GASKET PACKING	4	P.T.F.E.	
11	COVER PACKING	1	P.T.F.E.	
10	GLAND PACKING	1SET	P.T.F.E.	
9	BALL SEAT	4	P.T.F.E.	
8	GLAND SLEEVE	1	SUS 316	
7	GLAND	1	SCS 13	
6	SEAT HOLDER	3	SCS 304	
5	BALL DISC	1	SCS 13A	
4	BLIND CAP	1	SCS 13A	
3	BODY CAP	3	SCS 13A	
2	BODY COVER	1	SCS 13A	
1	BODY	1	SCS 13A	

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
NAME JIS 10K F.F. FLANGED ENDS 4-SEATS THREE WAY BALL VALVES T-PORT				
TYPE N-737T		SIZE 125, 150A		
DRG.No. BATS-0965 ◊		APPROVED BY <i>K. Yumoto</i>		
DATE APR. 20, 2007		CHECKED BY <i>H. Akeda</i>		
SCALE :		DESIGNED BY -		
THIRD ANGLE PROJECTION METHOD		DRAWN BY <i>K. Taketachio</i>		

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