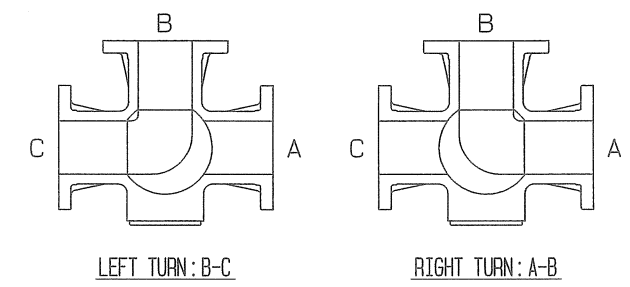


SIZE	d	L	D	T	BOLT HOLE			H	W	A	F	Q, TY
					C	n	h					
20	20	150	100	14	75	4	15	109	150	58	4.3	
25	25	165	125	14	90	4	19	112	150	58	4.3	
40	40	250	140	16	105	4	19	130	230	82	5.1	



SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 2.1 MPa (21.4kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C		AIR (MPa kgf/cm ²)

END FLANGED : JIS B 2220

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
20	GLAND BOLT	2	SUS 304	
19	COVER BOLT	4	SUS 304	
18	HANDLE	1	SCS 13	
17	STOP RING	1	SUS 304	
16	STOPPER	1	SUS 304	
15	BEARING	1	P.T.F.E.	+SUS 316
14	BEARING	1	P.T.F.E.	+SUS 316
13	"O" RING	3	VITON	
12	GASKET PACKING	1	P.T.F.E.	
11	COVER PACKING	1	P.T.F.E.	
10	GLAND PACKING	1SET	P.T.F.E.	
9	BALL SEAT	4	P.T.F.E.	
8	GLAND SLEEVE	1	SUS 316	
7	GLAND	1	SCS 13	
6	SEAT HOLDER (C)	1	SUS 304	
5	SEAT HOLDER (B)	3	SUS 304	
4	SEAT HOLDER (A)	3	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY COVER	1	SCS 13A	
1	BODY	1	SCS 13A	

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME JIS 10K FLANGED ENDS 4-SEATS THREE WAY BALL VALVES L-PORT				
TYPE N-737L		SIZE 20 ~ 40 A		
DWG.No.	BATS-0957	APPROVED BY	K. Sengupta	
DATE	APR. 20. 2007	CHECKED BY	G. M. K. K.	
SCALE		DESIGNED BY	K. Sengupta	
THIRD ANGLE PROJECTION METHOD		DRAWN BY K. Sengupta		

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