



SIZE	d	L	D	T	G	f	BOLT HOLE			W	H	A	B	Q, TY
							C	n	h					
50	50	216	155	18	96	2	120	8	19	320	133	102	5.1	
65	65	241	175	20	116	2	140	8	19	320	140	117	5.1	
80	80	283	200	22	132	2	160	8	23	400	173	141.5	5.1	
100	100	305	225	24	160	2	185	8	23	400	187	148	5.1	

SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 5.0 MPa (51 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C	AIR	MPa (kgf/cm ²)

FACE TO FACE : JIS B 2002
 END FLANGED : JIS B 2220

16	GLAND BOLT	2	SUS 304	
15	BODY CAP BOLT	6	SUS 304	50A Q, TY-4
14	HANDLE	1	FCD 450	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P. T. F. E.	GLASS FILLED
10	GLAND PACKING	1 ^{SET}	P. T. F. E.	
9	THRUST BEARING	1	P. T. F. E.	GLASS FILLED
8	GASKET PACKING	1	P. T. F. E.	
7	BALL SEAT	2	P. T. F. E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 316	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
NAME JIS 20K R.F. FLANGED ENDS STRAIGHT WAY BALL VALVES				
TYPE	N-755	SIZE	50 ~ 100 A	
DMG.No.	BASS-2364	APPROVED BY	<i>[Signature]</i>	
DATE	APR. 02. 2007	CHECKED BY	<i>[Signature]</i>	
SCALE	:	DESIGNED BY	---	
THIRD ANGLE PROJECTION METHOD		DRAWN BY <i>[Signature]</i>		

O. N. INDUSTRIES LTD.

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