



SIZE	d	L	D	T	G	f	BOLT HOLE			H	W	A	B	Q, TY
							C	n	h					
15	15	108	95	12	51	1	70	4	15	88	130	47.5	4.3	
20	20	117	100	14	56	1	75	4	15	100	150	51	4.3	
25	25	127	125	14	67	1	90	4	19	103	150	56	4.3	
32	32	140	135	16	76	2	100	4	19	117	230	60	5.1	
40	40	165	140	16	81	2	105	4	19	123	230	75	5.1	

SPEC.		TEST PRESSURE	
FLUID		SHELL	HYDRO 2.1 MPa (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C	AIR	MPa (kgf/cm ²)

FACE TO FACE : JIS B 2002
 END FLANGED : JIS B 2220

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
16	GLAND BOLT	2	SUS 304	
15	BODY CAP BOLT	4	SUS 304	
14	HANDLE	1	SCS 13	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	GLAND PACKING	1SET	P.T.F.E.	
9	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 316	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	

NAME	JIS 10K R.F. FLANGED ENDS STRAIGHT WAY BALL VALVES		
TYPE	J-715	SIZE	15 ~ 40 A
DWG.No.	BASS-2357	APPROVED BY	<i>K. Sumoto</i>
DATE	APR. 02. 2007.	CHECKED BY	<i>Shigeo</i>
SCALE	:	DESIGNED BY	---
THIRD ANGLE PROJECTION METHOD		DRAWN BY <i>K. Shibatake</i>	
O. N. INDUSTRIES LTD.			

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