



DMG.No. BAMS-0917

Q, TY: _____

SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 2.1 MPa (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C		AIR MPa (kgf/cm ²)

PIPE THREADS CONFORM WITH "JIS B 0203"

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
15	GLAND BOLT	2	SUS 304	
14	HANDLE	1	FCD 450	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
9	GLAND PACKING	1SET	P.T.F.E.	
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	
6	GLAND SLEEVE	1	SUS 316	
5	GLAND	1	SCS 13	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	

NAME	400 W.O.G. SCREWED ENDS MINI BALL VALVE FULL BORE		
TYPE	N-620	SIZE	3 B
DMG.No.	BAMS-0917	APPROVED BY	<i>K. Furuta</i>
DATE	APR. 12. 2007.	CHECKED BY	<i>H. Kido</i>
SCALE	:	DESIGNED BY	—
THIRD ANGLE PROJECTION METHOD	DRAWN BY <i>K. Taketaka</i>		

O. N. INDUSTRIES LTD.

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