



SIZE	d	L	D	T	BOLT HOLE			H	W	A	E	B	D <sub>1</sub>	C <sub>1</sub>	n <sub>1</sub>	h <sub>1</sub>	F	Q, TY
					C	n	h											
125	125	222	250	20	210	8	23	250	800	56	72	305	192	265	8	M20	6.7	
150	150	263	280	22	240	8	23	270	800	59	93	350	243	310	8	M20	6.7	

SPEC.		TEST PRESS.	
FLUID		SHELL	2.1 MPa (21.4 kgf/cm <sup>2</sup> )
PRESS.	MPa ( kgf/cm <sup>2</sup> )	SEAT	0.6 MPa (6.1 kgf/cm <sup>2</sup> )
TEMP.	°C	AIR	MPa ( kgf/cm <sup>2</sup> )

END FLANGED : JIS B 2220

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
20	GLAND SLEEVE	1	SUS 316	
19	STUD BOLT, NUT	8	SUS 304	
18	GLAND BOLT	2	SUS 304	
17	BODY CAP BOLT	8	SUS 304	
16	HANDLE PIPE	1	SGP	
15	HANDLE HEAD	1	FCD 450	
14	STOP RING	1	SUS 304	
13	STOPPER	1	SUS 304	
12	STEM BEARING	1	P.T.F.E.	GLASS FILLED
11	GLAND PACKING	1 <sub>SET</sub>	P.T.F.E.	
10	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
9	GASKET PACKING	1	P.T.F.E.	
8	BALL SEAT	2	P.T.F.E.	GLASS FILLED
7	PAD PACKING	1	P.T.F.E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	STEM	1	SUS 304	
4	BALL DISC	1	SCS 13A	
3	TANK PAD	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME JIS 10 K F.F. FLANGED END STRAIGHT WAY TANK BALL VALVES				
TYPE		N-765	SIZE 125, 150 A	
DWG.No.	BABS-0282	APPROVED BY	<i>K. Murata</i>	
DATE	APR. 20. 2007.	CHECKED BY	<i>A. Sakai</i>	
SCALE	:	DESIGNED BY	-	
THIRD ANGLE PROJECTION METHOD		DRAWN BY <i>M. Takahashi</i>		

**O. N. INDUSTRIES LTD.**