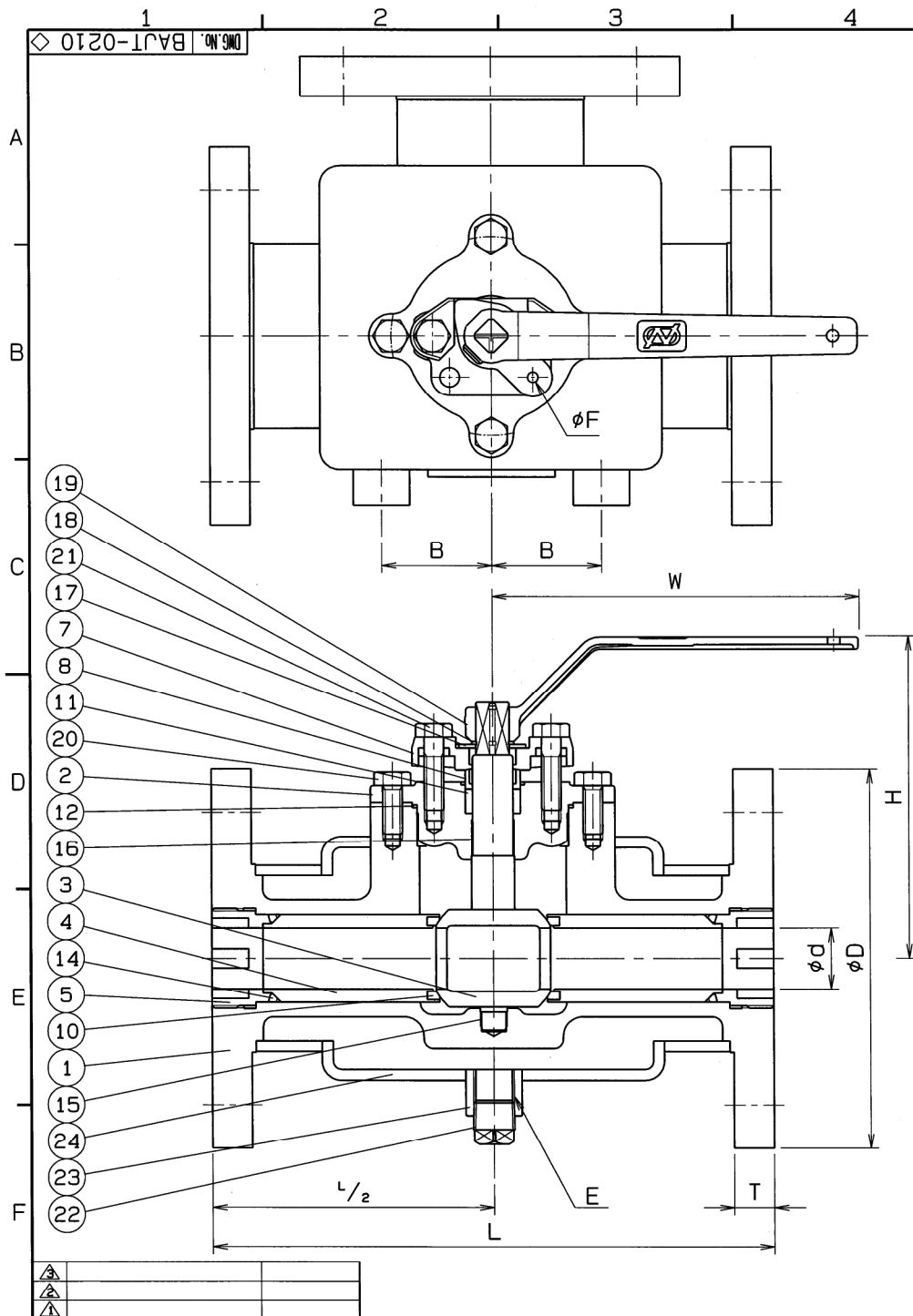
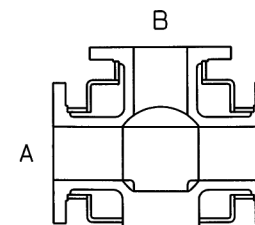
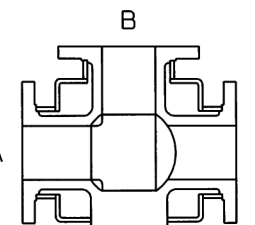




SIZE	FLANGE SIZE	d	L	D	T	BOLT HOLE			H	W	A	B	E	F	Q, TY
						C	n	h							
20	40	20	200	140	16	105	4	19	129	150	58	38	Rp 3/8	4.3	
25	50	25	230	155	16	120	4	19	132	150	58	45	Rp 3/8	4.3	
40	50	40	250	155	16	120	4	19	130	230	81	55	Rp 1/2	5.1	



LEFT TURN: A-C



RIGHT TURN: A-B

SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 2.1 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	°C	JACKET	AIR 0.6 MPa

END FLANGED: JIS B 2220

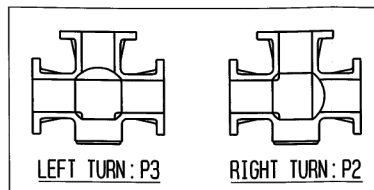
24	JACKET		SUS 304	
23	SOCKET	3	SUS 304	
*22	DRAIN PLUG	1	SUS 304	*40A-SCS13
21	GLAND BOLT	2	SUS 304	
20	COVER BOLT	4	SUS 304	
19	HANDLE	1	SCS 13	
18	STOP RING	1	SUS 304	
17	STOPPER	1	SUS 304	
16	BEARING	1	P.T.F.E.	+SUS 316
15	BEARING	1	P.T.F.E.	+SUS 316
14	"O" RING	3	FKM	
13	GASKET PACKING	1	P.T.F.E.	
12	COVER PACKING	1	P.T.F.E.	
11	GLAND PACKING	1 _{SET}	P.T.F.E.	
10	BALL SEAT	4	P.T.F.E.	
8	GLAND SLEEVE	1	SUS 316	
7	GLAND	1	SCS 13	
6	SEAT HOLDER (C)	1	SUS 304	
5	SEAT HOLDER (B)	3	SUS 304	
4	SEAT HOLDER (A)	3	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY COVER	1	SCS 13A	
1	BODY	1	SCS 13A	

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME JIS 10K F.F. FLANGED ENDS 4-SEATS JACKET TYPE THREE WAY BALL VALVES T-PORT				
TYPE N-7037T		SIZE 20 ~ 40 A		
DWG.No.	BAJT-0210	APPROVED BY	H. Ogawa	
DATE	SEP. 26, 2022	CHECKED BY	H. Ogawa	
SCALE		DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	T. Baba	

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1120-1A7B 'ON 3M

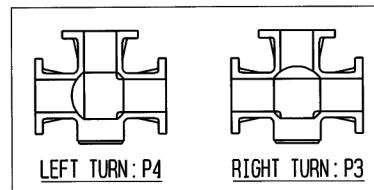
SIZE	FLANGE SIZE	d	L	D	T	BOLT HOLE			H	W	A	B	E	F	Q, TY
						C	n	h							
50	80	50	260	185	18	150	8	19	138	320	95	60	Rc 1/2	5.1	
65	100	65	300	210	18	175	8	19	146	320	98	75	Rc 3/4	5.1	
80	100	80	320	210	18	175	8	19	157	400	116	85	Rc 3/4	5.1	
100	150	100	450	280	22	240	8	23	221	400	131	100	Rc 3/4	5.1	



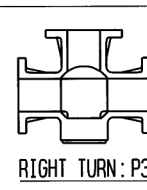
LEFT TURN: P3



RIGHT TURN: P2



LEFT TURN: P4



RIGHT TURN: P3

△ TYPE-1 (標準)

△ TYPE-2

SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 2.1 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	℃	JACKET	AIR 0.6 MPa

END FLANGED: JIS B 2220

24	JACKET		SUS 304	
23	SOCKET	3	SUS 304	
22	DRAIN PLUG	1	SCS 13	
21	GLAND BOLT	2	SUS 304	
*20	COVER BOLT	6	SUS 304	*50A Q.TY-4
*19	HANDLE	1	FCD 450	*50, 65A-SCS 13
18	STOP RING	1	SUS 304	
17	STOPPER	1	SUS 304	
16	BEARING	1	P.T.F.E.	*SUS 316
15	BEARING	1	P.T.F.E.	*SUS 316
14	"O" RING	3	FKM	
13	GASKET PACKING	1	P.T.F.E.	
12	COVER PACKING	1	P.T.F.E.	
11	GLAND PACKING	1set	P.T.F.E.	
10	BALL SEAT	4	P.T.F.E.	
8	GLAND SLEEVE	1	SUS 316	
7	GLAND	1	SCS 13	
6	SEAT HOLDER (C)	1	SUS 304	
5	SEAT HOLDER (B)	3	SUS 304	
4	SEAT HOLDER (A)	3	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY COVER	1	SCS 13A	
1	BODY	1	SCS 13A	

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
JIS 10K F.F. FLANGED ENDS 4-SEATS				
JACKET TYPE THREE WAY BALL VALVES T-PORT				
TYPE	N-7037T	SIZE	50 ~ 100 A	
DMG.No.	BAJT-0211	APPROVED BY	H. Ogura	
DATE	SEP. 26, 2022	CHECKED BY	H. Ogura	
SCALE		DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	R. Ueki	

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△	ハンド形状、材質変更、図面指示変更	2024. 12. 23.
△	材質修正 (SCS13→SUS304)	2024. 9. 18.