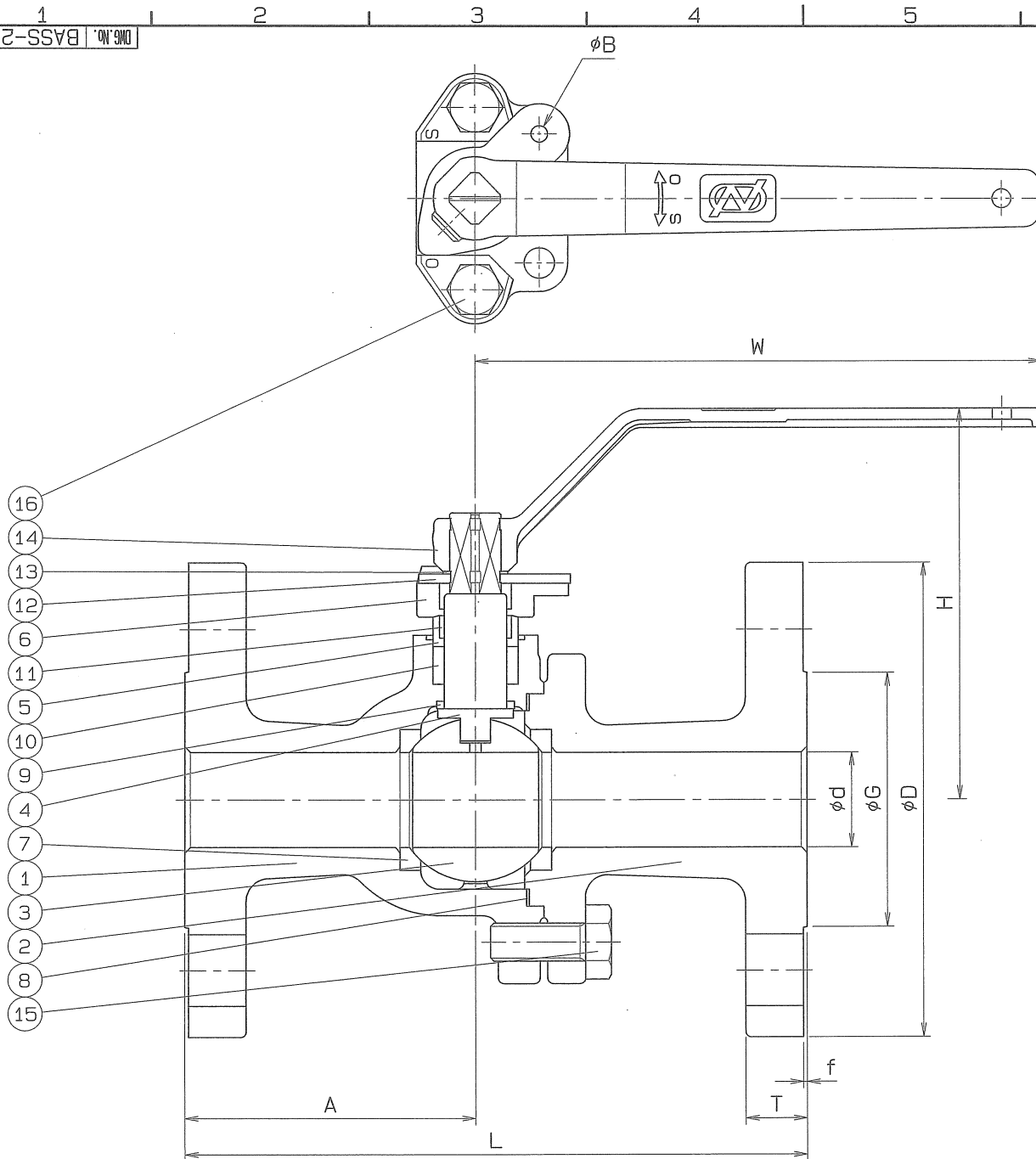


◇ Dwg. No. BASS-2363

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C
D
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F



SIZE	d	L	D	T	G	f	BOLT HOLE			W	H	A	B	Q.TY
							C	n	h					
15	15	140	95	14	51	1	70	4	15	130	88	61	4.3	
20	20	152	100	16	56	1	75	4	15	150	100	67	4.3	
25	25	165	125	16	67	1	90	4	19	150	103	77	4.3	
32	32	178	135	18	76	2	100	4	19	230	117	79	5.1	
40	40	190	140	18	81	2	105	4	19	230	123	86	5.1	

SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 5.0 MPa (51 kgf/cm ²)
		SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)		
TEMP.	°C		AIR MPa (kgf/cm ²)

FACE TO FACE: JIS B 2002
END FLANGED: JIS B 2220

16	GLAND BOLT	2	SUS 304	
15	BODY CAP BOLT	4	SUS 304	
14	HANDLE	1	SCS 13	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	GLAND PACKING	1SET	P.T.F.E.	
9	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 316	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	
No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS

NAME JIS 20K R.F. FLANGED ENDS
STRAIGHT WAY BALL VALVES

TYPE N-755 SIZE 15 ~ 40 A

Dwg. No. BASS-2363 ◇ APPROVED BY *K. Funeto*

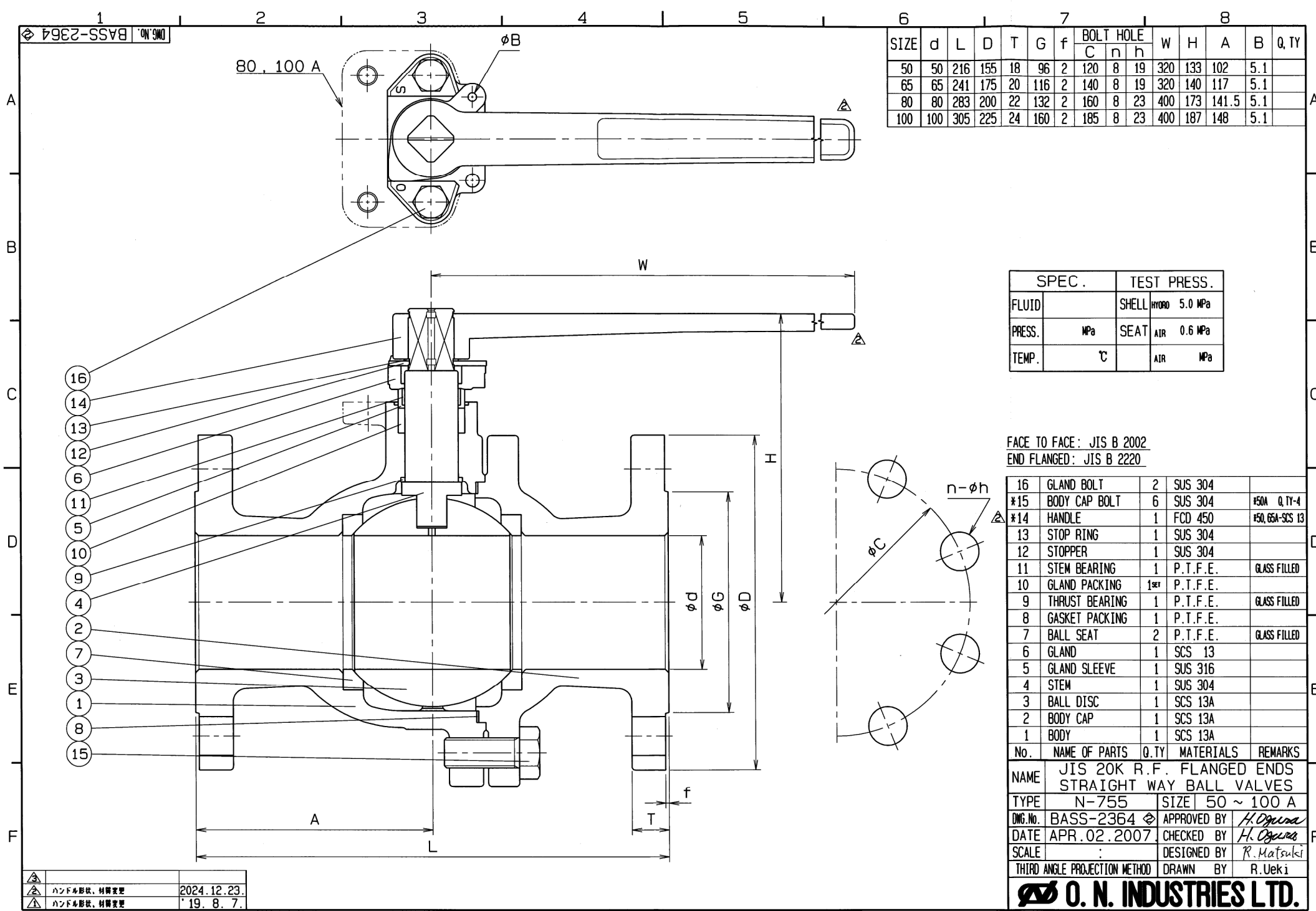
DATE APR. 02. 2007 CHECKED BY *A. Kishida*

SCALE : DESIGNED BY -

THIRD ANGLE PROJECTION METHOD DRAWN BY *K. Shibatake*

O. N. INDUSTRIES LTD.

△		
△		
△		



SIZE	d	L	D	T	G	f	BOLT HOLE			W	H	A	B	Q. TY
							C	n	h					
50	50	216	155	18	96	2	120	8	19	320	133	102	5.1	
65	65	241	175	20	116	2	140	8	19	320	140	117	5.1	
80	80	283	200	22	132	2	160	8	23	400	173	141.5	5.1	
100	100	305	225	24	160	2	185	8	23	400	187	148	5.1	

SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 5.0 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	℃	AIR	MPa

FACE TO FACE: JIS B 2002
END FLANGED: JIS B 2220

16	GLAND BOLT	2	SUS 304	
*15	BODY CAP BOLT	6	SUS 304	#50A Q.TY-4
*14	HANDLE	1	FCD 450	#50, 65A-SCS 13
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	GLAND PACKING	1set	P.T.F.E.	
9	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 316	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME JIS 20K R.F. FLANGED ENDS STRAIGHT WAY BALL VALVES				
TYPE N-755		SIZE 50 ~ 100 A		
DWG.No.	BASS-2364	APPROVED BY	H. Ogawa	
DATE	APR.02.2007	CHECKED BY	H. Ogawa	
SCALE	:	DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	R. Ueki	

O. N. INDUSTRIES LTD.

△	ハンド形状、材質変更	2024.12.23.
△	ハンド形状、材質変更	19. 8. 7.

◇ BASS-2375 Dwg. No.

SIZE	d	L	D	T	G	f	BOLT HOLE			W	H	A	B	Q, TY
							C	n	h					
125	125	381	270	26	195	2	225	8	25	800	233	190	6.7	
150	150	403	305	28	230	2	260	12	25	800	253	203	6.7	

SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 5.0 MPa (51 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C		AIR MPa (kgf/cm ²)

FACE TO FACE: JIS B 2002

END FLANGED: JIS B 2220

17	HANDLE PIPE	1	SGP	
16	GLAND BOLT	2	SUS 304	
15	BODY CAP BOLT	8	SUS 304	
14	HANDLE HEAD	1	FCD 450	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	GLAND PACKING	1SET	P.T.F.E.	
9	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 316	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	

No. NAME OF PARTS Q. TY MATERIALS REMARKS

NAME JIS 20K R.F. FLANGED ENDS
STRAIGHT WAY BALL VALVES

TYPE N-755 SIZE 125, 150 A

DWG. No. BASS-2375 ◇ APPROVED BY *K. Yamoto*

DATE APR. 20, 2007 CHECKED BY *K. Yamoto*

SCALE : DESIGNED BY *K. Yamoto*

THIRD ANGLE PROJECTION METHOD DRAWN BY *K. Yamoto*

O. N. INDUSTRIES LTD.

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