

1 2 3 4 5 6 7 8

◇ Dwg. No. | BASS-2357

SIZE	d	L	D	T	G	f	BOLT HOLE			H	W	A	B	Q. TY
							C	n	h					
15	15	108	95	12	51	1	70	4	15	88	130	47.5	4.3	
20	20	117	100	14	56	1	75	4	15	100	150	51	4.3	
25	25	127	125	14	67	1	90	4	19	103	150	56	4.3	
32	32	140	135	16	76	2	100	4	19	117	230	60	5.1	
40	40	165	140	16	81	2	105	4	19	123	230	75	5.1	

SPEC.		TEST PRESSURE	
FLUID		SHELL	2.1 MPa (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	℃	AIR	MPa (kgf/cm ²)

FACE TO FACE: JIS B 2002
END FLANGED: JIS B 2220

16	GLAND BOLT	2	SUS 304	
15	BODY CAP BOLT	4	SUS 304	
14	HANDLE	1	SCS 13	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	GLAND PACKING	1SET	P.T.F.E.	
9	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 316	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	

1	0007	1	000	104
No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME	JIS 10K R.F. FLANGED ENDS STRAIGHT WAY BALL VALVES			
TYPE	J-715	SIZE	15 ~ 40 A	
DWG.No.	BASS-2357 ◇	APPROVED BY	K. Kuroki	
DATE	APR. 02. 2007.	CHECKED BY	S. Kudo	
SCALE	:	DESIGNED BY	—	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	K. Shibata	
 O. N. INDUSTRIES LTD.				

A
B
C
D
E
F

A
B
C
D
E
F

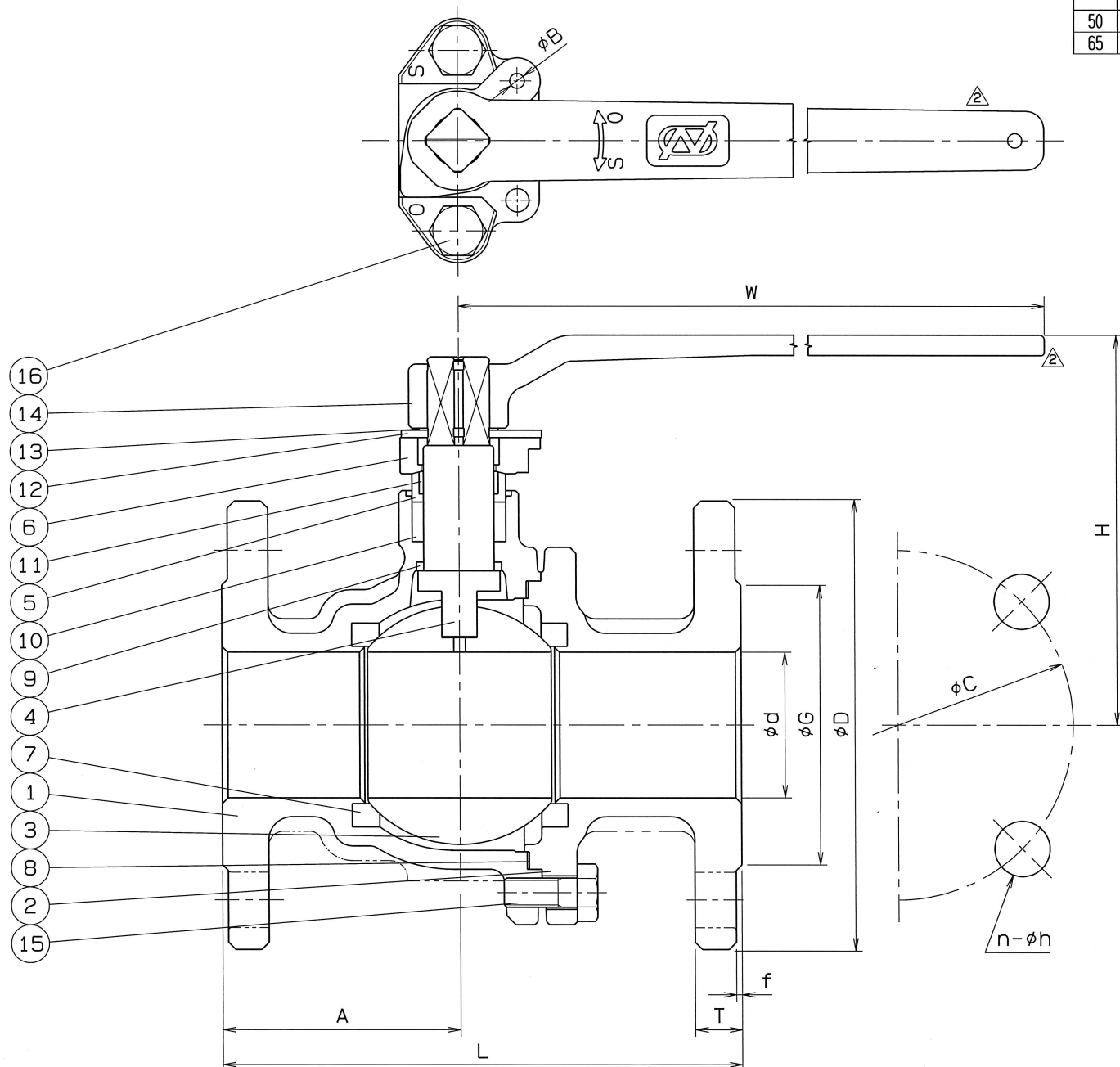
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89E2-2358 ④ DMG No. 1

SIZE	d	L	D	T	G	f	BOLT HOLE			H	W	A	B	Q, TY
							C	n	h					
50	50	178	155	16	96	2	120	4	19	133	320	81.5	5.1	
65	65	190	175	18	116	2	140	4	19	140	320	89.5	5.1	

A
B
C
D
E
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A
B
C
D
E
F



SPEC.		TEST PRESSURE	
FLUID		SHELL	HYDRO 2.1 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	°C	AIR	MPa

FACE TO FACE: JIS B 2002
END FLANGED: JIS B 2220

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
16	GLAND BOLT	2	SUS 304	
15	BODY CAP BOLT	6	SUS 304	
14	HANDLE	1	SCS 13	②
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	GLAND PACKING	1 SET	P.T.F.E.	
9	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 304	①
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	

NAME	JIS 10K R.F. FLANGED ENDS STRAIGHT WAY BALL VALVES		
TYPE	J-715	SIZE	50 ~ 65 A
DMG No.	BASS-2358 ④	APPROVED BY	H. Ogawa
DATE	APR. 02, 2007	CHECKED BY	H. Ogawa
SCALE		DESIGNED BY	R. Matsuki
THIRD ANGLE PROJECTION METHOD		DRAWN BY	Y. Katsuyama

O. N. INDUSTRIES LTD.

②	ハンドル形状、材質変更	'19. 8. 7.
①	材質変更	'19. 4. 5.

◇ 6632-SSAB 0N'0ND

SIZE	d	L	D	T	G	f	BOLT HOLE			H	W	A	B	Q, TY
	C	n	h											
80	80	203	185	18	126	2	150	8	19	173	400	90.5	5.1	
100	100	229	210	18	151	2	175	8	19	187	400	104.5	5.1	

SPEC.		TEST PRESSURE	
FLUID		SHELL	HYDRO 2.1 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	℃	AIR	MPa

FACE TO FACE: JIS B 2002
END FLANGED: JIS B 2220

16	GLAND BOLT	2	SUS 304	
15	BODY CAP BOLT	6	SUS 304	
14	HANDLE	1	FCD 450	
13	STOP RING	1	SUS 304	
12	STOPPER	1	SUS 304	
11	STEM BEARING	1	P.T.F.E.	GLASS FILLED
10	GLAND PACKING	1 SET	P.T.F.E.	
9	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
8	GASKET PACKING	1	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	GLASS FILLED
6	GLAND	1	SCS 13	
5	GLAND SLEEVE	1	SUS 304	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13A	
1	BODY	1	SCS 13A	

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
NAME	JIS 10K R.F. FLANGED ENDS STRAIGHT WAY BALL VALVES			
TYPE	J-715	SIZE	80, 100 A	
ENG.No.	BASS-2359 ◇	APPROVED BY	H. Ogura	
DATE	APR.02.2007	CHECKED BY	H. Ogura	
SCALE		DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	R. Ueki	

O. N. INDUSTRIES LTD.

△	ハンドル形状、材質変更	2024.12.23.
△	ハンドル形状、材質変更	'19. 8. 7.
△	材質変更	'10. 4. 5.

