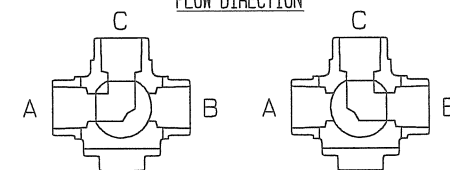


DWG. No. BATS-0894

SIZE	P	L	PIPE THREADS	A	H	W	C	E	G	Q, TY
1/2	10	75	Rc 1/2	39	94	130	67	19	7	
3/4	15	85	Rc 3/4	43	98	130	71	23	7	

SPEC.	TEST PRESS.
FLUID	SHELL HYDRO 2.1 MPa (21.4 kgf/cm ²)
PRESS. (MPa) (kgf/cm ²)	SEAT AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP. (°C)	AIR (MPa) (kgf/cm ²)

FLOW DIRECTION



LEFT TURN : A-C

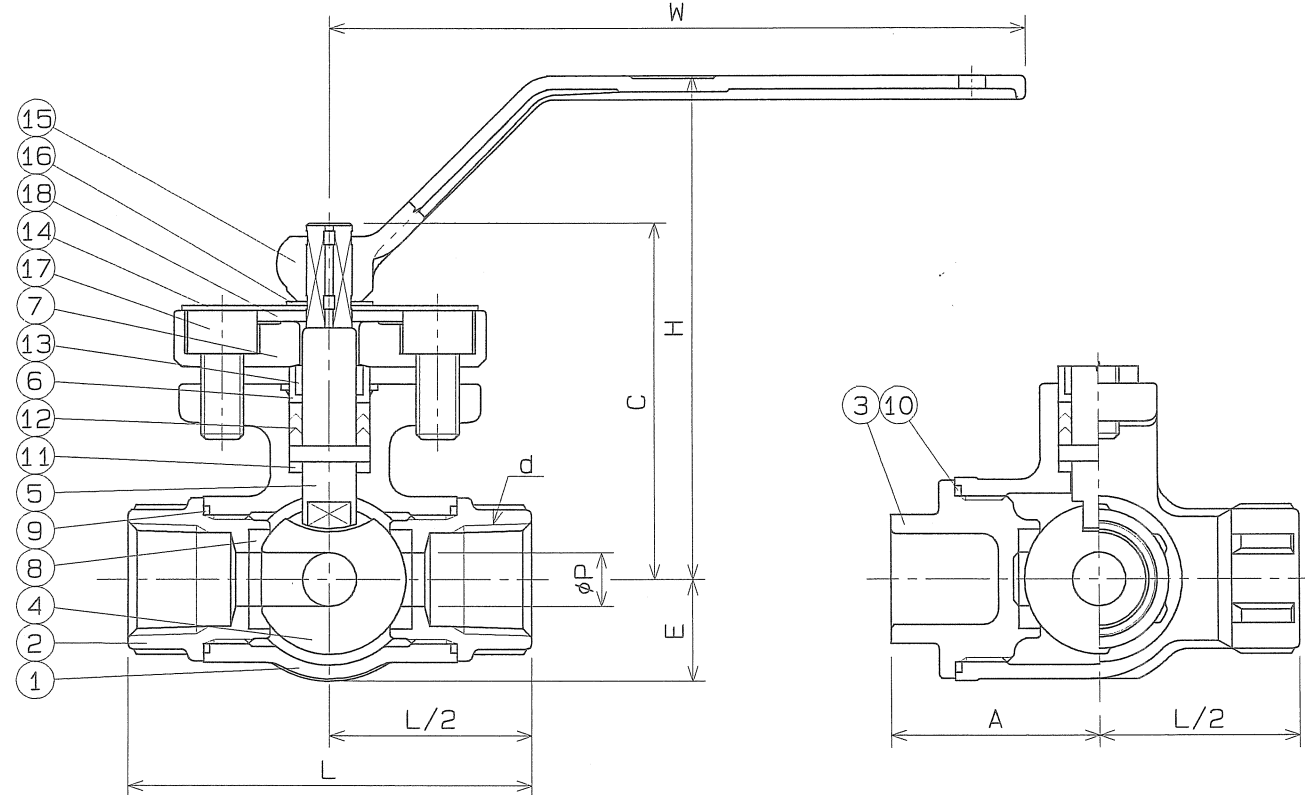
RIGHT TURN : B-C

PIPE THREADS CONFORM WITH "JIS B 0203" TAPER THREADS

18	STOPPER	1	SUS 304	
17	GLAND BOLT	2	SUS 304	
16	STOP RING	1	SUS 304	
15	HAND LEVER	1	SCS 13	
14	FLOW PLATE	1	A1050P	
13	STEM BEARING	1	P.T.F.E.	GLASS FILLED
12	GLAND PACKING	1 SET	P.T.F.E.	
11	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
10	GASKET PACKING	1	P.T.F.E.	
9	GASKET PACKING	2	P.T.F.E.	
8	BALL SEAT	4	P.T.F.E.	
7	GLAND	1	SCS 13	
6	GLAND SLEEVE	1	SUS 316	
5	STEM	1	SUS 304	
4	BALL DISC	1	SUS 304	
3	BLIND CAP	1	SCS 13	
2	BODY CAP	2	SCS 13	
1	BODY	1	SCS 13	

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
	JIS 10K SCREWED ENDS THREE WAY BALL VALVES			
NAME	N-730L	SIZE	1/2, 3/4B	
DWG. No.	BATS-0894	APPROVED BY		
DATE	AUG. 2. 2004	CHECKED BY		
SCALE		DESIGNED BY		
THIRD ANGLE PROJECTION METHOD		DRAWN BY		

O. N. INDUSTRIES LTD.

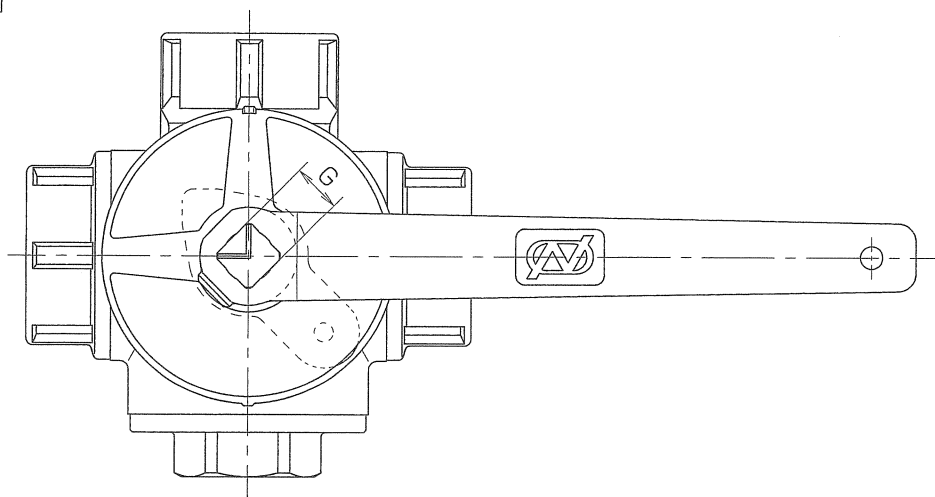


△ *SCS13製の部品はロスト・ワックス鋳造法で製造しています

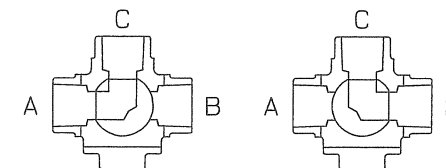
△		
△		
△	注釈の追記	'06. 2.13.

◆ 9680-S1VB '0N'GMD

SIZE	P	L	PIPE THREADS		A	H	W	C	E	G	Q, T
			d								
1	20	100	Rc	1	49.5	105	150	77.5	27	11	
1-1/4	25	115	Rc	1-1/4	57	109	150	81	33.5	11	
1-1/2	32	125	Rc	1-1/2	65	122	230	97	40	14	
2	40	150	Rc	2	76	129	230	103.5	44	14	

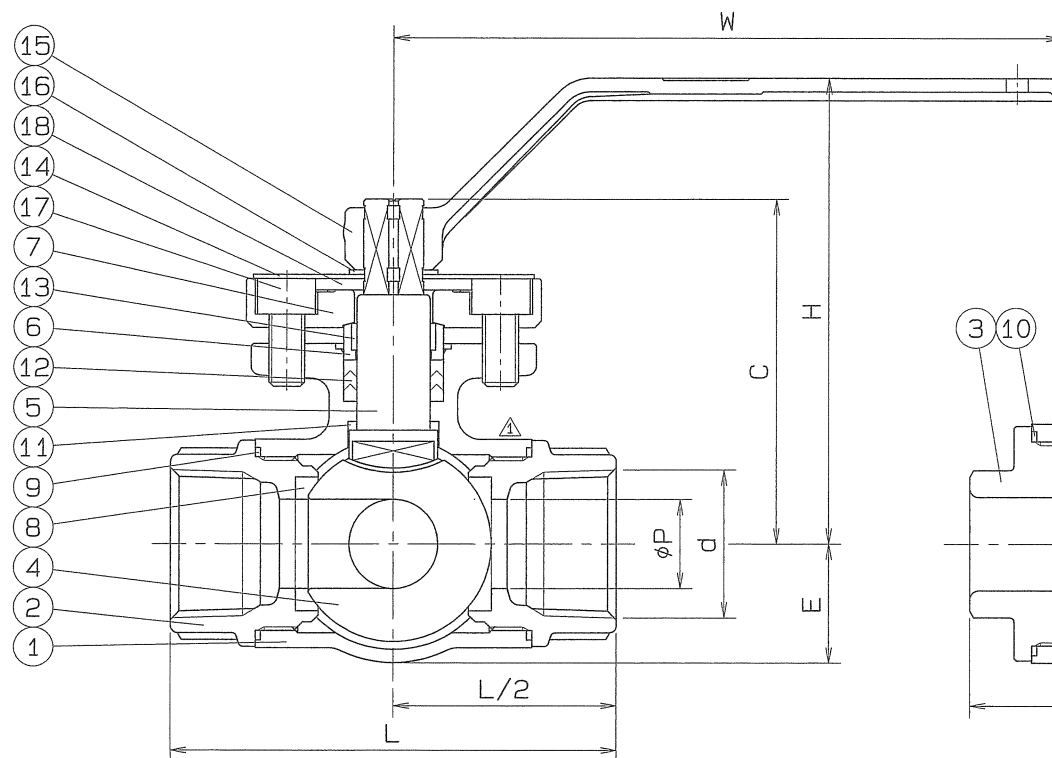


FLOW DIRECTION

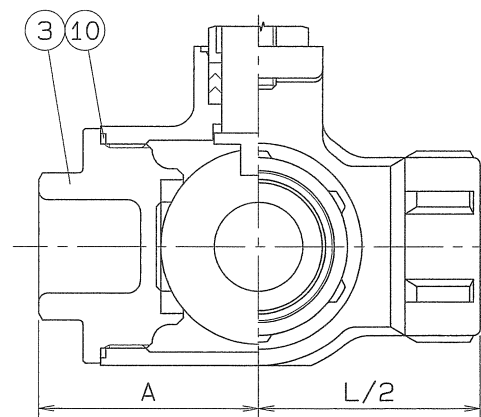


LEFT TURN : A-C

RIGHT TURN : B-C



SPEC.		TEST PRESS.	
FLUID		SHELL	2.1 MPa (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	0.6 MPa (6.1 kgf/cm ²)
TEMP.	℃	AIR	MPa (kgf/cm ²)



PIPE THREADS CONFORM WITH 'JIS B 0203' TAPER THREADS

18	STOPPER	1	SUS 304	
17	GLAND BOLT	2	SUS 304	
16	STOP RING	1	SUS 304	
15	HAND LEVER	1	SCS 13	
14	FLOW PLATE	1	A1050P	
13	STEM BEARING	1	P.T.F.E.	GLASS FILLED
12	GLAND PACKING	1set	P.T.F.E.	
11	THRUST BEARING	1	P.T.F.E.	GLASS FILLED
10	GASKET PACKING	1	P.T.F.E.	
9	GASKET PACKING	2	P.T.F.E.	
8	BALL SEAT	4	P.T.F.E.	
7	GLAND	1	SCS 13	
6	GLAND SLEEVE	1	SUS 316	
5	STEM	1	SUS 304	
4	BALL DISC	1	SUS 304	
3	BLIND CAP	1	SCS 13	
2	BODY CAP	2	SCS 13	
1	BODY	1	SCS 13	

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME JIS 10K SCREWED ENDS THREE WAY BALL VALVES				
TYPE N-730L		SIZE	1~2B	
DWG.No.	BATS-0895	APPROVED BY	H. Iwamoto	
DATE	AUG. 2.2004	CHECKED BY	H. Iwamoto	
SCALE	:	DESIGNED BY	H. Iwamoto	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	H. Iwamoto	

O. N. INDUSTRIES LTD.

△	注釈の削除	'12. 1. 17.
△	注釈の追記	'06. 3. 13.
△	形状変更	'06. 2. 16.