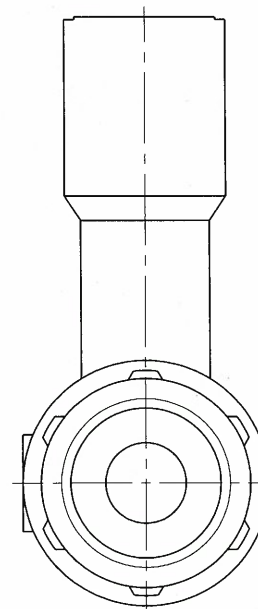
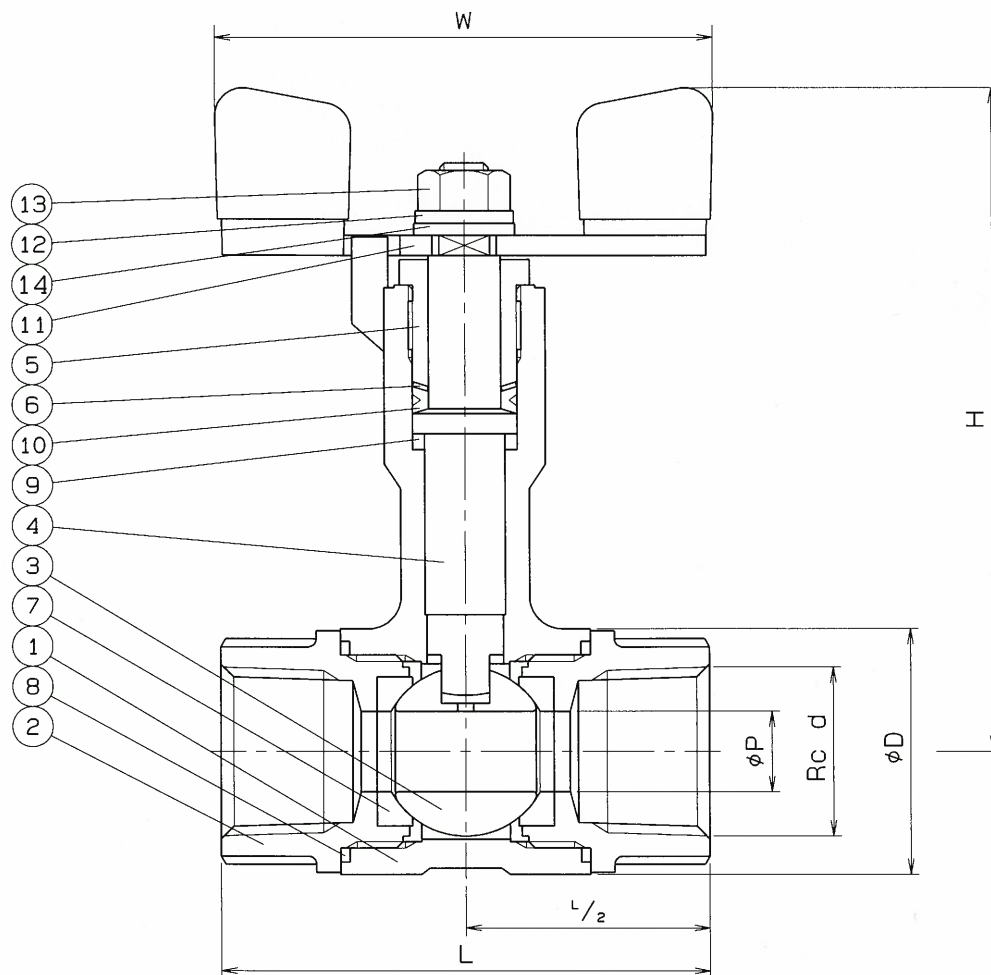


◇ 9860-SWAB BAMS-0986 DWG. No.

SIZE	PIPE THREADS	P	L	H	W	D	Q. TY
	d						
1/2	Rc 1/2	10	60	83	60	30.5	
3/4	Rc 3/4	15	70	87	60	38	
1	Rc 1	20	80	93	80	46.5	



SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 8.24 MPa (84 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	AIR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	℃	AIR	MPa (kgf/cm ²)

PIPE THREADS CONFORM WITH 'JIS B 0203'

14	PLAIN WASHER	1	SUS 304	
13	HEXAGON NUT	1	SUS 304	
12	SPRING WASHER	1	SUS 304	
11	HANDLE	1	SUS 304	
10	GLAND PACKING	1	P.T.F.E.	
9	BEARING	1	P.T.F.E.	CARBON FILLED
8	GASKET PACKING	2	P.T.F.E.	
7	BALL SEAT	2	P.T.F.E.	
6	WASHER	1	SUS 316	
5	GLAND BUSHING	1	SCS 13	
4	STEM	1	SUS 304	
3	BALL DISC	1	SCS 13A	1/2: SUS 304
2	BODY CAP	2	SCS 13	
1	BODY	1	SCS 13	

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
NAME	800 W.O.G. SCREWED ENDS REGULAR BORE LONG NECK TYPE BALL VALVES			
TYPE	N-200	SIZE	1/2 ~ 1 B	
DWG. No.	BAMS-0986 ◇	APPROVED BY	H. Ogura	
DATE	AUG. 27, 2012	CHECKED BY	H. Ogura	
SCALE	:	DESIGNED BY	M. Yamashita	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	T. OKAMOTO	

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