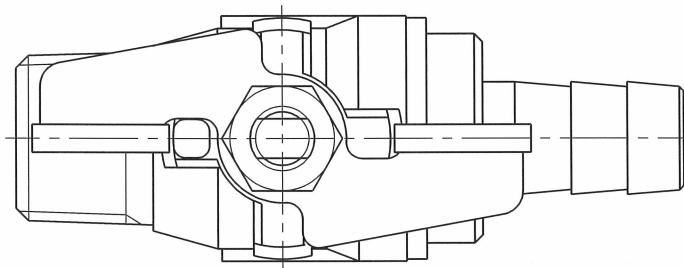
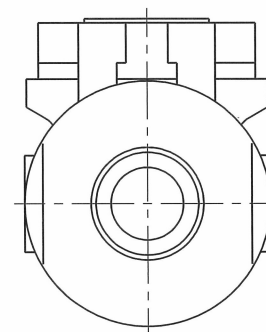
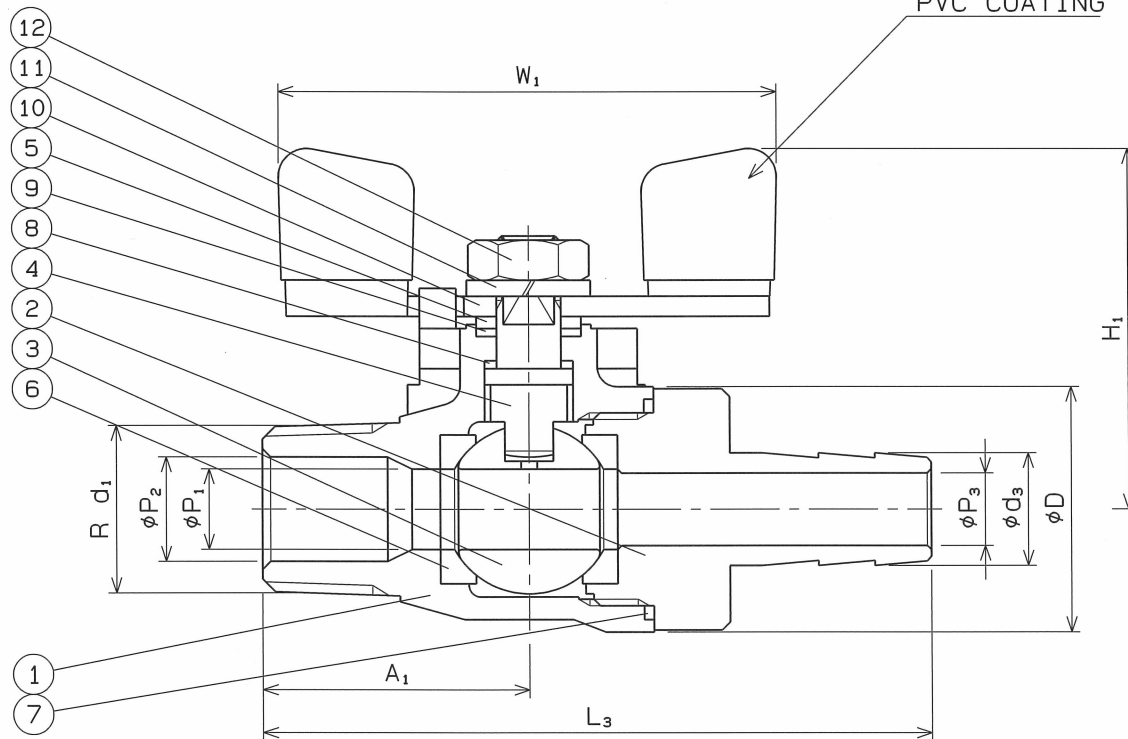


◇ 6E60-SWAB BAMS-0939

SIZE	PIPE THREADS	P ₁	P ₂	P ₃	L ₃	H ₁	W ₁	A ₁	d ₃	D	Q, TY
1/4	R 1/4	8	8	5	73.5	45	60	29	9	27	
3/8	R 3/8	8	8	6	74.5	45	60	29	11	27	
1/2	R 1/2	10	13	9	83	45	60	33	14	30.5	
3/4	R 3/4	15	18	13	95	49	60	35	20.5	38	
1	R 1	20	24	18	110	58	80	42.5	27	46.5	



PVC COATING



SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 8.24 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	°C	AIR	MPa

PIPE THREADS CONFORM WITH "JIS B 0203"
No.3 3/4, 1B MATERIAL : SCS 13A

12	HEXAGON NUT	1	SUS 304	
11	SPRING WASHER	1	SUS 304	
10	HANDLE	1	SUS 304	
9	THRUST BEARING	1	P.T.F.E.	CARBON FILLED
8	THRUST PACKING	1	P.T.F.E.	CARBON FILLED
7	GASKET PACKING	1	P.T.F.E.	
6	BALL SEAT	2	P.T.F.E.	
5	GLAND	1	SUS 316	
4	STEM	1	SUS 316	
3	BALL DISC	1	SUS 304	
2	BODY CAP	1	SUS 304	
1	BODY	1	SCS 13	

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME 800 W.O.G. SCREWED ENDS BALL VALVES. REDUCED BORE				
TYPE	N-611M/H	SIZE	1/4 ~ 1 B	
DMG.No.	BAMS-0939	APPROVED BY	H. Ogura	
DATE	AUG. 27. 2007	CHECKED BY	H. Ogura	
SCALE	:	DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY		

O. N. INDUSTRIES LTD.