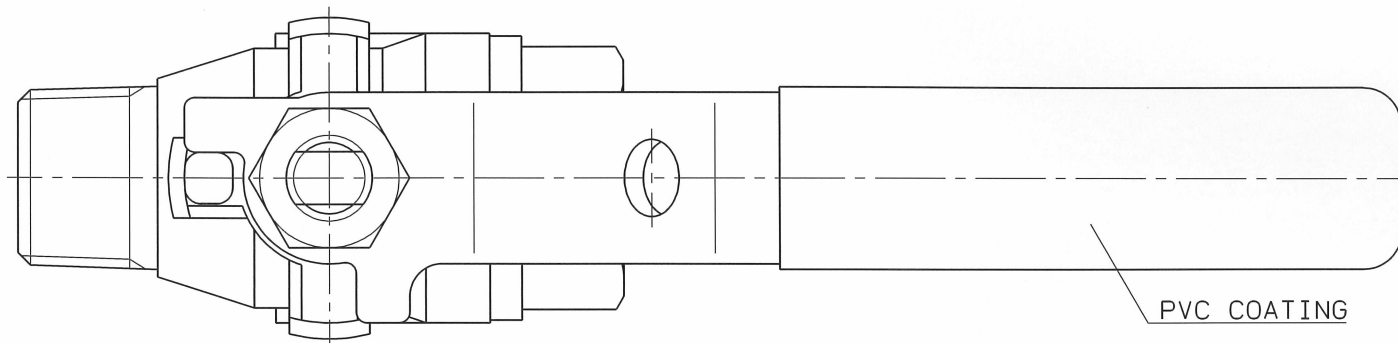
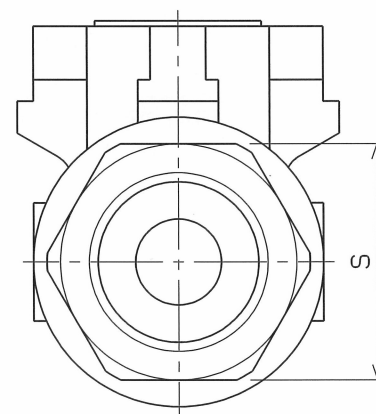
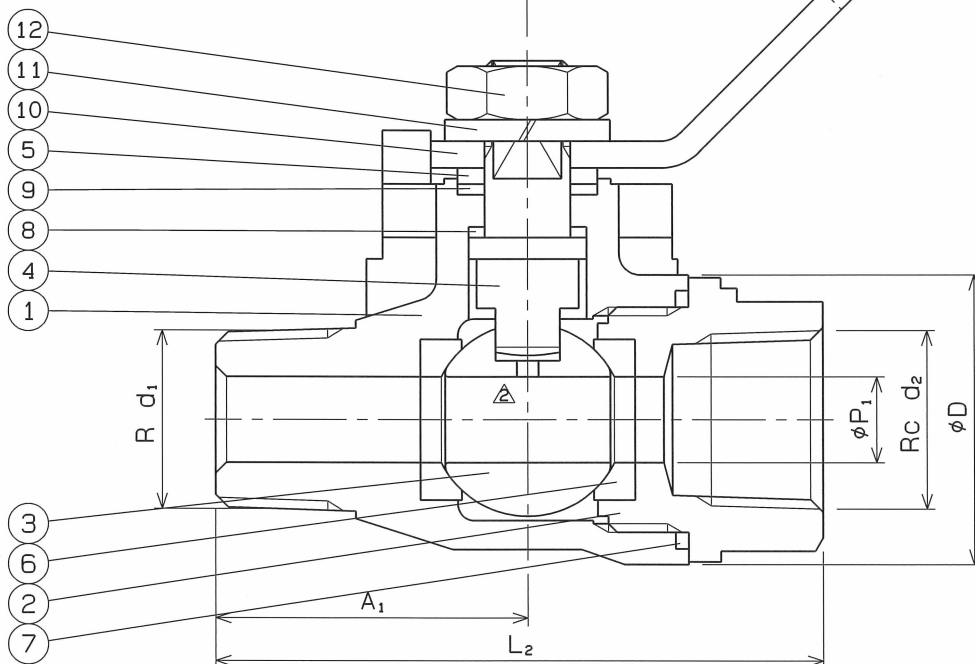


6090-SWAB DMG.No. BAMS-0609

SIZE	PIPE THREADS		P ₁	L ₂	H ₂	W ₂	A ₁	D	S	Q, TY
	d ₁	d ₂								
1/4	R 1/4	Rc 1/4	8	56.5	49	100	29	27	22	
3/8	R 3/8	Rc 3/8	8	56.5	49	100	29	27	22	



SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 8.24 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	°C	AIR	MPa



PIPE THREADS CONFORM WITH "JIS B 0203"

12	HEXAGON NUT	1	SUS 304	
11	SPRING WASHER	1	SUS 304	
10	HANDLE	1	SUS 304	
9	THRUST BEARING	1	P.T.F.E.	CARBON FILLED
8	THRUST PACKING	1	P.T.F.E.	CARBON FILLED
7	GASKET PACKING	1	P.T.F.E.	
6	BALL SEAT	2	P.T.F.E.	
5	GLAND	1	SUS 316	
4	STEM	1	SUS 316	
3	BALL DISC	1	SUS 304	
2	BODY CAP	1	SCS 13	
1	BODY	1	SCS 13	

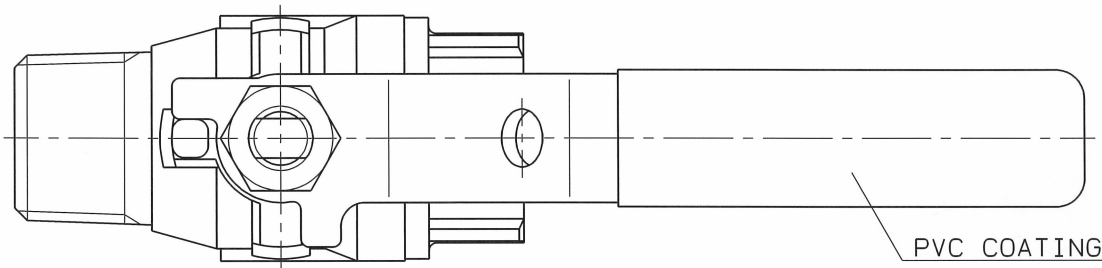
No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
NAME 800 W.O.G. SCREWED ENDS BALL VALVES. REDUCED BORE				
TYPE N-611M/F		SIZE 1/4, 3/8 B		
DMG.No.	BAMS-0609	APPROVED BY H. Ogura		
DATE	MAY. 14. 1993	CHECKED BY H. Ogura		
SCALE	:	DESIGNED BY R. Matsuki		
THIRD ANGLE PROJECTION METHOD		DRAWN BY		

△	リリーフホールの追加	'03.10.21.
△	SI単位に変更	'99. 5.27.

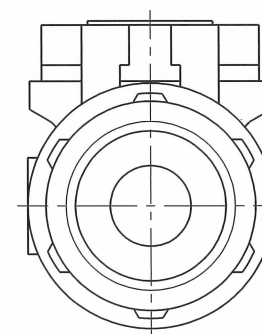
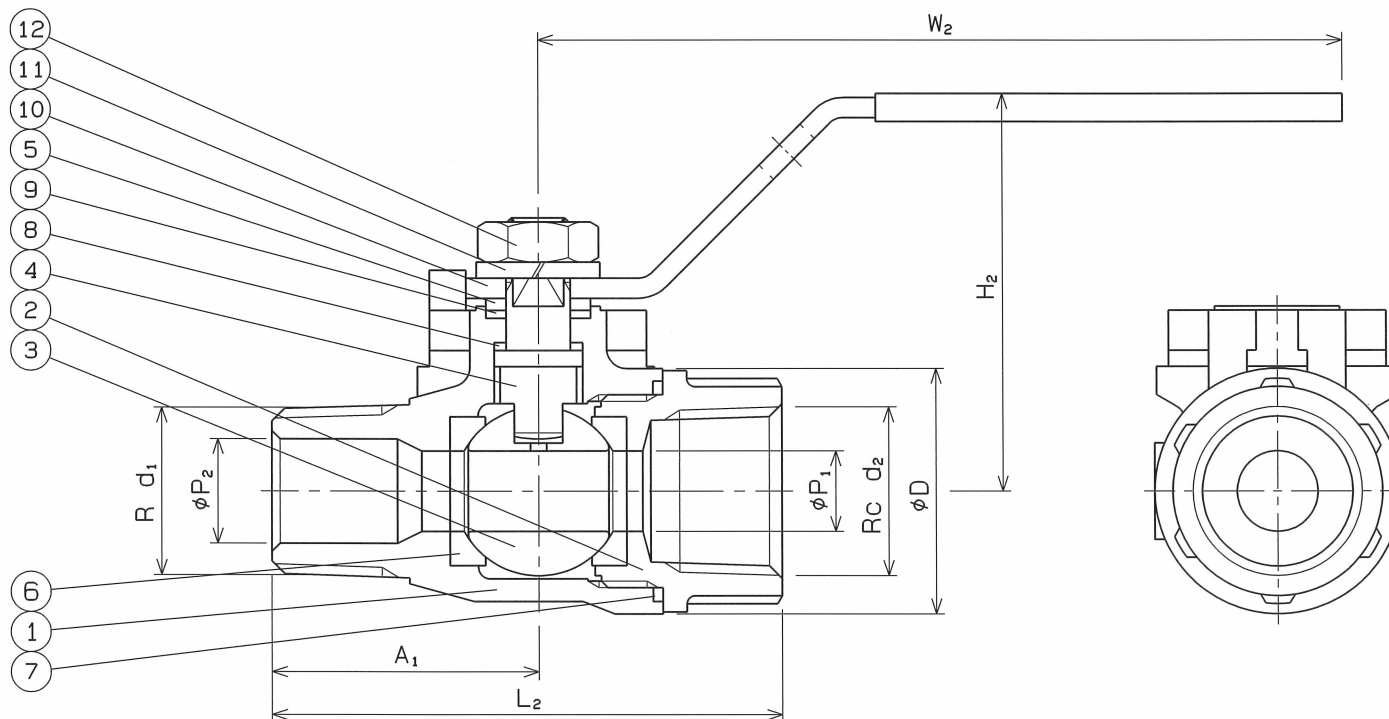
O. N. INDUSTRIES LTD.

◇ 9360-SWAB BAMS-0936

SIZE	PIPE THREADS		P ₁	P ₂	L ₂	H ₂	W ₂	A ₁	D	Q. TY
	d ₁	d ₂								
1/2	R 1/2	Rc 1/2	10	13	63	49	100	33	30.5	
3/4	R 3/4	Rc 3/4	15	18	70	53	100	35	38	
1	R 1	Rc 1	20	24	82.5	64	130	42.5	46.5	



SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 8.24 MPa
PRESS.	MPa	SEAT	AIR 0.6 MPa
TEMP.	℃	AIR	MPa



PIPE THREADS CONFORM WITH "JIS B 0203"

12	HEXAGON NUT	1	SUS 304	
11	SPRING WASHER	1	SUS 304	
10	HANDLE	1	SUS 304	
9	THRUST BEARING	1	P.T.F.E.	CARBON FILLED
8	THRUST PACKING	1	P.T.F.E.	CARBON FILLED
7	GASKET PACKING	1	P.T.F.E.	
6	BALL SEAT	2	P.T.F.E.	
5	GLAND	1	SUS 316	
4	STEM	1	SUS 316	
3	BALL DISC	1	SCS 13A	1/2: SUS 304
2	BODY CAP	1	SCS 13	
1	BODY	1	SCS 13	

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
NAME 800 W.O.G. SCREWED ENDS BALL VALVES. REDUCED BORE				
TYPE	N-611M/F	SIZE	1/2 ~ 1 B	
DWG.No.	BAMS-0936 ◇	APPROVED BY	H. Ogura	
DATE	AUG. 27. 2007	CHECKED BY	H. Ogura	
SCALE	:	DESIGNED BY	R. Matsuki	
THIRD ANGLE PROJECTION METHOD		DRAWN BY		

O. N. INDUSTRIES LTD.