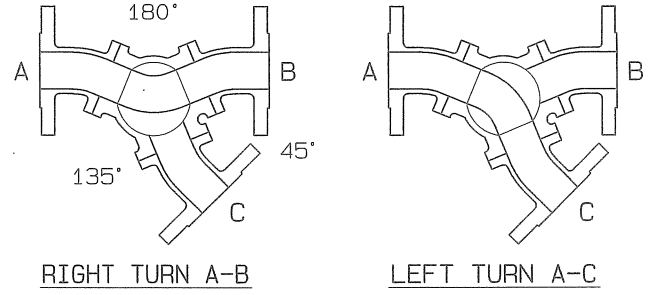


SIZE	d	L	A	B	H	W	FLANGED DIMENSION								Q.TY
							D	G	T	f	C	n	h		
50	51	280	56	224	120	320	155	96	16	2	120	4	19		
65	64	320	56.2	263.8	128	320	175	116	18	2	140	4	19		
80	76	360	68.9	291.1	132	400	185	126	18	2	150	8	19		
100	102	460	76	384	157	400	210	151	18	2	175	8	19		



SPEC.		TEST PRESS.	
FLUID		SHELL	H ₂ O @ 2.1 MPa (21.4 kgf/cm ²)
PRESS.	MPa (kgf/cm ²)	SEAT	ATR 0.6 MPa (6.1 kgf/cm ²)
TEMP.	°C		ATR MPa (kgf/cm ²)

END FLANGED: JIS B 2220

No.	NAME OF PARTS	Q.TY	MATERIALS	REMARKS
19	COVER BOLT	6	SUS 304	
18	HEXAGON NUT	18	SUS 304	50, 65A-12
17	STUD BOLT	18	SUS 304	50, 65A-12
16	STOP RING	1	SUS 304	
15	HANDLE	1	FCD 450	
14	STOPPER	1	SS 400	
13	DRAIN PLUG	3	SUS 316	
12	O RING	2	VITON	
11	O RING	1	VITON	
10	SEAT PACKING	3	VITON	
9	BEARING	1	P.T.F.E.	GLASS FILLED
8	BEARING	1	P.T.F.E.	GLASS FILLED
7	GASKET PACKING	3	P.T.F.E.	
6	BALL SEAT	3	P.T.F.E.	
5	STOPPER PIN	1	SUS 304	
4	BALL DISC	1	SCS 14A	
3	BODY COVER	1	SCS 14A	
2	BODY CAP	3	SCS 14A	
1	BODY	1	SCS 14A	

NAME	JIS 10K R.F. FLANGED ENDS Y TYPE THREE WAY BALL VALVES		
TYPE	N-736-11	SIZE	50-100A
DMG.No.	BATS-0925	APPROVED BY	<i>K. Murakami</i>
DATE	APR. 20. 2007.	CHECKED BY	<i>S. Ishikawa</i>
SCALE	:	DESIGNED BY	
THIRD ANGLE PROJECTION METHOD		DRAWN BY	<i>K. Taketaka</i>

O. N. INDUSTRIES LTD.