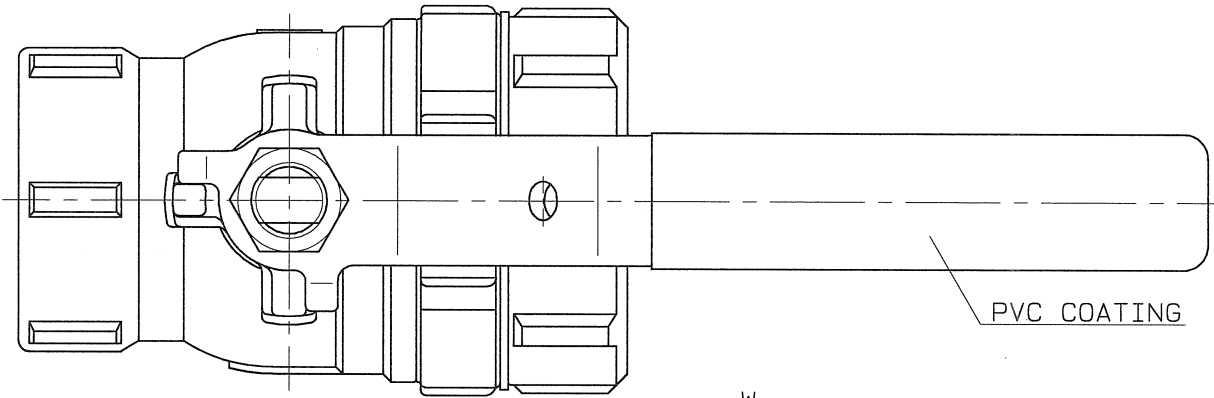


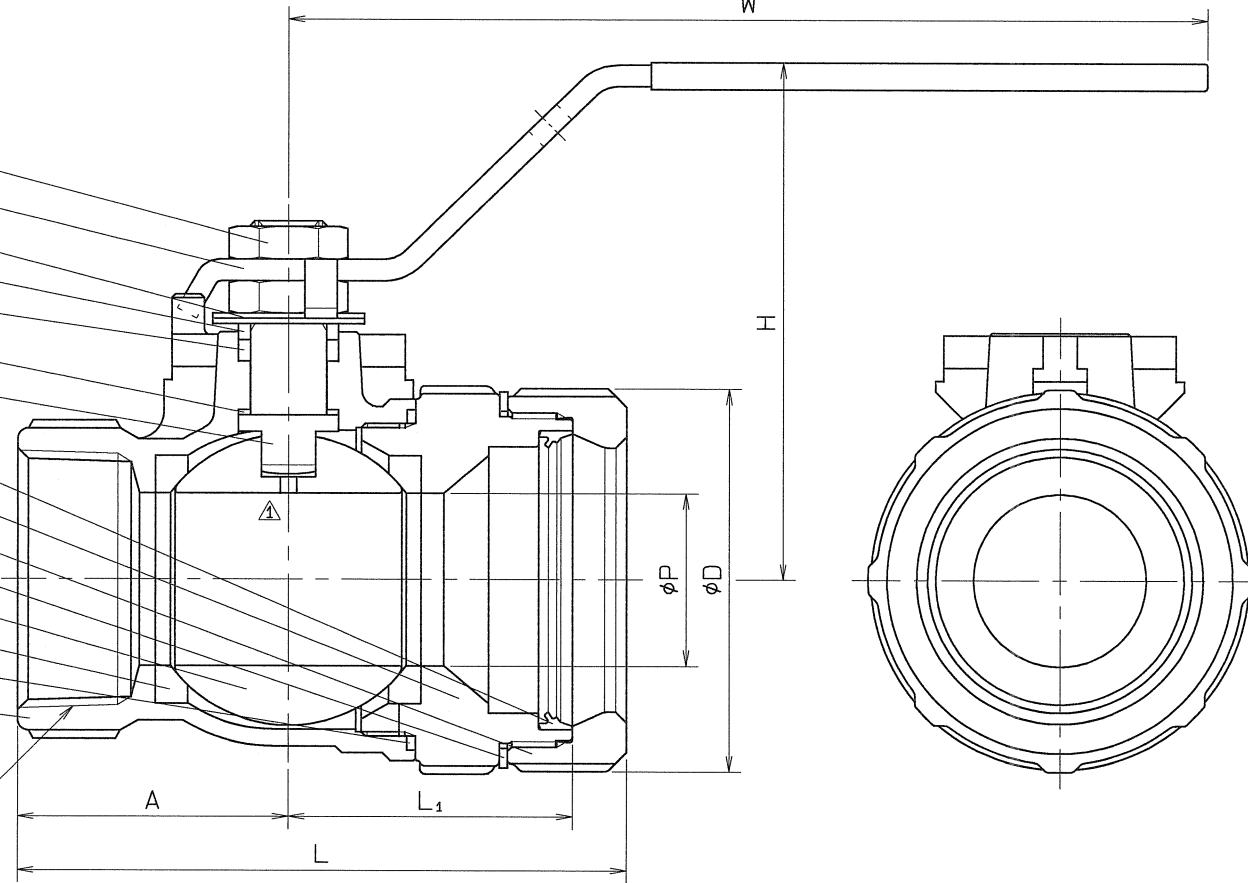
DWG. No. BAMS-0885

SIZE	PIPE THREADS	P	L	H	W	A	L <sub>1</sub>	D	Q, TY
	d								
50	Rc 1 1/2	32	112.5	96	170	50	52.5	71	
60	Rc 2	40	129.5	102	170	60	57.5	86	



SPEC.		TEST PRESS.	
FLUID		SHELL	HYDRO 3.5 MPa (35.7 kgf/cm <sup>2</sup> )
△ PRESS.	MAX 2.0 MPa (20.4 kgf/cm <sup>2</sup> )	SEAT	AIR 0.6 MPa (6.1 kgf/cm <sup>2</sup> )
△ TEMP.	MAX 100℃	AIR	MPa ( kgf/cm <sup>2</sup> )

- 12
- 10
- 11
- 5
- 9
- 8
- 4
- 14
- 2
- 13
- △△ 15
- 3
- 6
- 7
- 1



PIPE THREADS CONFORM WITH 'JIS B 0203'  
 △△\*SPECIAL TEFLON

No.	NAME OF PARTS	Q. TY	MATERIALS	REMARKS
△△ 15	CONICAL WASHER	1	JFE443CT	
14	RUBBER PACKING	1	SYNTHETIC RUBBER (HNBR)	
13	NUT	1	SCS 13	
12	HEXAGON NUT	2	SUS 304	
11	CONICAL WASHER	2	SUS 304	
10	HANDLE	1	SUS 304	
9	GLAND PACKING	1	P.T.F.E.	
8	THRUST PACKING	1	P.T.F.E.	CARBON FILLED
7	GASKET PACKING	1	P.T.F.E.	
△ 6	BALL SEAT	2	P.T.F.E.	*
5	GLAND	1	SUS 316	
4	STEM	1	SUS 316	
△ 3	BALL DISC	1	SCS 13A	
2	BODY CAP	1	SCS 13	
1	BODY	1	SCS 13	

NAME NICE JOINT AND SCREWED ENDS MINI BALL VALVES			
TYPE	NJ-610	SIZE	50, 60 Su
DWG. No.	BAMS-0885	APPROVED BY	<i>H. Sakai</i>
DATE	NOV. 21. 2002.	CHECKED BY	<i>H. Sakai</i>
SCALE	:	DESIGNED BY	—
THIRD ANGLE PROJECTION METHOD		DRAWN BY	<i>H. Sakai</i>

△ 使用圧力, 使用温度追加	H24. 1. 13.
△ 検査圧力の変更	H23. 2. 9.
△ 皿ワッシャ材質変更 (60Su)	H22. 2. 10.

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